October, 2007

SPECIFICATIONS FOR SCHOOL BUSES
THE BUS CHASSIS

Revision 2

1. Air Cleaner.

A. The engine intake air cleaner system shall be furnished and properly installed by the chassis manufacturer to meet the engine manufacturer's specifications.

B. An air cleaner restriction indicator shall be furnished and installed by chassis manufacturer.

2. Alternator.

A. All buses shall be equipped with a heavy duty truck or bus type alternator having a minimum output rating of 130 amperes for Type A buses, and 160 amperes for Type B and above, alternator shall be capable of producing a minimum of 50% of its maximum rated output at the engine manufacturer's recommended idle speed.

B. Buses equipped with electrically powered wheelchair lift, air conditioning or other accessories may be equipped with a device that monitors the electrical system voltage and advances the engine idle speed when the voltage drops to, or below, a pre-set level.

C. Belt drive shall be capable of handling the rated capacity of the alternator with no detrimental effect on other driven components. Direct-drive alternator is permissible in lieu of belt drive.

3. Axles.

A. The front and rear axle and suspension systems shall have a gross axle weight rating at ground commensurate with the respective front and rear weight loads that will be imposed by the bus.

B. Rear axle shall be single speed, full-floating type.

4. Battery.

A. The storage batteries shall have minimum cold cranking capacity rating (cold cranking amps) equal to the cranking current required for 30 seconds at 0 degrees Fahrenheit and a minimum reserve capacity rating of 120 minutes at 24 amps. Higher capacities may be required, depending upon optional equipment and local environmental conditions.

B. Batteries shall be mounted in a slide out tray on the left side of the body in a compartment designed for storage batteries.

C. Exception: Type A units – Batteries may be located in standard manufacturer's position.

D. Buses may be equipped with a battery shut-off switch. The switch is to be placed in a location not readily accessible to the driver or passengers.

5. Brakes

A. Four-wheel brakes, adequate at all times to control bus when fully loaded, shall be provided in accordance with Federal Motor Vehicle Safety Standards.

B. The chassis brake system shall conform to the provisions of Federal Motor Vehicle Safety Standards (FMVSS) 105 (*Hydraulic and Electric Brake Systems)*, 106 (*Brake Hoses)*, and 121 (*Air Brake Systems*) as applicable.

C. Chassis shall be equipped with auxiliary brakes capable of holding vehicle on any grade on which it is operated under any conditions of loading on a surface free from snow or ice. Operating controls of such auxiliary brakes shall be independent of operating controls of service brakes.

D. Buses having full compressed air systems shall be equipped with a minimum 13.2 cfm engine oil-fed air compressor.

1. Air supply for air compressor shall be taken from the clean side of engine air cleaner system.

2. A desiccant type air dryer with automatic purge and drain cycle and a heating element shall be installed on all air brake buses.

3. Air brake systems shall include system for anti-compounding of the service and parking brakes.

E. Buses using hydraulic brakes shall have power assist brakes. Hydraulic line pressure shall not exceed recommendation of chassis or brake manufacturer.

6. Bumper, Front.

A. Front bumper shall be heavy-duty, channel steel at least eight inches in height with 3/16- inch thickness, painted black, and shall be furnished by chassis manufacturer as part of chassis.

B. Front bumper shall extend to outer edges of fenders at bumper top line (to assure maximum fender protection) and be of sufficient strength to permit pushing, lifting or towing without permanent distortion to bumper, chassis, or body.

C. Exceptions:

1. Type A vehicles having a Gross Vehicle Weight Rating (GVWR) of 14,500 pounds or less – bumper shall be manufacturer's standard painted black.

2. Type D vehicles – same as above, except that the front bumper shall be furnished by body manufacturer.

3. Activity vehicles – may be painted a different color other than black. (See Item 80.)

7. Clutch.

A. Torque capacity shall be equal to or greater than the engine torque output. Clutch facing shall be non-asbestos.

B. A starter interlock shall be installed to prevent actuation of the starter if the clutch pedal is not depressed.

8. Color.

A. Chassis, including wheels, front bumper, rails and lettering shall be black. Backs of mirrors should be non-gloss black. The balance of the bus should be yellow.

B. Hood, cowl, and fenders shall be National School Bus Yellow (NSBY).

C. All paint shall meet the lead-free standards.

D. Exception: Activity vehicles shall not be painted NSBY. (See Item 80.)

9. Drive Shaft.

A. Drive shaft shall be protected by metal guard or guards to prevent it from whipping through floor or dropping to ground if broken.

10. Electrical System.

A. Battery. See Item 4.

B. Alternator. See Item 2.

C. Lights and signals. See Item 20.

D. Wiring. See Item 79.

E. Power terminal. Chassis manufacturer shall provide an electric power source terminal for bus body power connection. Wiring from the power source in wiring terminal shall have a current carrying capacity of 125 amperes continuous (minimum 4 gauge wire). If the bus is to be equipped with Air Conditioning or Wheelchair Lift, current carrying capacity shall be increased to 150 amperes continuous.

This conductor shall be routed to cover the least distance practicable between points of termination. It should be of continuous size protected by fusible links, fuses, circuit breakers, or a reset-able electronic circuit protection device, no more than 24 inches from the battery. The terminal shall be of the single post-type, minimum of one-fourth inch (1/4") stud and located in an accessible location for service, subject to approval of the Department of Education.

F. Light terminal. The chassis manufacturer shall provide a wire terminal adjacent to or in the under dash area of the left side panel accessible to the body company for connection of rear brake lights, tail lights, turn signal lights, and back-up lights. A terminal strip consisting of individual terminals with each terminal properly identified shall be provided to meet this requirement.

G. Fuse. All fuses shall be located in fuse block and properly identified for the circuit protected.

H. Each chassis circuit shall be color-coded and a diagram of the circuits shall be included with the chassis.

I. Wiring harness. All conductors from the alternator to the battery shall be continuous in length. The conductors shall be sized to provide at least a 25% greater current carrying capacity than the design output of the alternator (minimum 4 gauge wire). The conductor between the alternator and the battery shall be routed in a manner that will provide the least distance between points of termination. A separate ground conductor from alternator to engine shall be provided (minimum four-gauge).

J. Buses using multiplexed electrical systems may meet the intent of these specifications without the use of specified equipment, subject to the approval of the Department of Education.

11. Electronic Engine Speed Limiter

A. An electronic engine speed limiter shall be provided and set to limit engine speed not to exceed the maximum revolutions per minute as recommended by the engine manufacturer. For Type B, C, and D buses,

and where feasible on Type A buses, bus road speed shall not exceed a maximum of 60 miles per hour.

12. Engine.

A. The engine shall be of the internal-combustion, four-stroke cycle type.

B. All gas-powered buses shall have an automatic fire extinguisher system in the engine compartment.

13. Exhaust System.

A. Exhaust pipe, muffler, and tail pipe shall be outside bus body attached to chassis.

B. Tail pipe shall be constructed of seamless or electrically welded tubing of 16-gauge steel or equivalent.

C. Size of tail pipe shall not be reduced after it leaves muffler.

D. Exhaust system shall be properly insulated from fuel tank and tank connections by securely attached metal shield at any point where it is 12 inches or less from tank or tank connections.

E. Muffler shall be constructed of corrosion-resistant material.

F. Types A and B chassis may be furnished with the manufacturer's standard tailpipe configuration.

G. Exhaust shall exit to the rear and opposite side of vehicles with special service entrances. The exhaust on Type A shall exit behind the rear wheel and to the opposite side of the special service entrance.

14. Fenders, Front.

A. Total spread of outer edges of front fenders, measured at fender line, shall exceed total spread of front tires when front wheels are in straight-ahead position.

B. Front fenders shall be properly braced and free from any body attachment.

15. Frame.

A. Frame lengths shall be established in accordance with the design criteria for the complete vehicle.

B. Making holes in top or bottom flanges or side units of the frame and welding to the frame shall not be permitted except as provided or accepted by the chassis manufacturer.

C. Frames shall not be modified for the purpose of extending the wheel base.

D. Any secondary manufacturer that modifies the original chassis frame shall provide a warranty at least equal to the warranty offered by the original equipment manufacturer (OEM), and shall certify that the modification and other parts or equipment affected by the modification shall be free from defects in material and workmanship under normal use and service intended by the OEM.

16. Fuel Tank.

A. Fuel tank shall be rated for the appropriate passenger capacity of the vehicle, per manufacture and FMVSS, but shall not be less than 30 gallons. The tank shall be filled and vented to the outside of the body and the fuel filler should be placed on the right side in a location where accidental fuel spillage will not drop or drain on any part of the exhaust system.

B. Fuel lines shall be mounted to the chassis frame in such a manner that the frame provides the maximum possible protection from damage.

C. Fuel tank may be mounted between the frame rails or outboard on the right side of the vehicle.

D. The actual draw capacity of each fuel tank shall be a minimum of 83 percent of the tank capacity.

E. Exception: Type A Vehicles – fuel tank shall be manufacturer's standard, mounted, filled, and vented outside of body. Special needs buses will allow for left side fuel filler.

17. Heating System, provision for.

A. The chassis engine shall have plugged openings for the purpose of supplying hot water for the bus heating system. The opening shall be suitable for attaching ¾ inch pipe thread/hose connector. The engine shall be capable of supplying water having a temperature of at least 170 ^{0}F at a flow rate of 50 pounds per minute at the return end of 30 feet of one-inch inside diameter automotive hot water heater hose. (SBMI Standards No. 001-Standard Code for Testing and Rating Automotive Bus Hot Water Heating and Ventilating Equipment.)

B. Exception: Type A buses shall be manufacturer's standard.

18. Horn.

A. The bus shall be equipped with a horn(s) of standard make with the horn(s) capable of producing a complex sound in bands of audio frequencies between 250 and 2,000 cycles per second, and tested in accordance with SAE J377, *Horn – Forward Warning – Electric – Performance, Test, and Application.*

19. Instrument and Instrument Panel.

A. Chassis shall be equipped with following instruments and gauges:

1. Speedometer which will show speed;

2. Odometer which will show accrued mileage, including tenths of miles, tenths of miles can be accrued with trip odometer;

3. Ammeter or voltmeter with graduated scale;

4. Oil pressure gauge;

5. Water temperature gauge;

6. Fuel gauge;

7. Upper-beam headlamp indicator; and

8. Tachometer.

B. All instruments or gauges shall be mounted on instrument panel in such manner that each is clearly visible to driver in normal seated position. Lights in lieu of gauges are not acceptable.

C. Exception: Type A vehicles – the ammeter, or voltmeter and its wiring are to be compatible with generating capacity. Tachometer is not required.

D. Multi-function gauges must have prior approval of the Department of Education.

20. Lights and Signals.

A. Each chassis shall be equipped with not less than two headlights – beam controlled, and stop and tail lights, and two front turn signal lamps mounted on front fenders. Front turn signal lamps on Type D bodies shall be the same as the rear turn signals unless the turn signals are incorporated as a part of the headlight assemblies or otherwise incorporated into the front end design as approved by the Department of Education.

B. Lights shall be protected by fuse or circuit breakers.

C. Self-canceling directional signal switch shall be installed by the chassis manufacturer. The directional signals shall activate only when ignition is in "on" position.

D. Daytime Running Lights (DRL) are required.

E. Brake air pressure gauge (air brakes), brake indicator lamp (vacuum/hydraulic brakes), or brake indicator lamp (hydraulic/hydraulic) are required.

F. Turn signal indicator is required.

G. Glow-plug indicator lamp is required, where appropriate.

H. Instruments and controls must be illuminated as required by FMVSS 101 (C*ontrols and Displays)*.

21. Oil Filter.

A. An oil filter with a replaceable element shall be provided and connected by flexible oil lines if it is not a built-in or an engine-mounted design. The oil filter shall have a capacity in accordance with the engine manufacturer's recommendation.

22. Openings.

A. All openings in floorboard or firewall between chassis and passenger-carrying compartment, such as for gearshift lever and auxiliary brake lever, shall be sealed.

23. Passenger Load.

A. Gross vehicle weight (GVW) (i.e., wet weight, plus body weight, plus driver's weight of 150 pounds, plus weight of maximum seated pupil load based on not less than 120 pounds per pupil) shall not exceed maximum gross vehicle weight rating as established by manufacturer.

B. Actual GVW shall not exceed the chassis manufacturer's GVWR for the chassis, nor shall the actual weight carried on any axle exceed the chassis manufacturer's Gross Axle Weight Rating (GAWR).

C. The manufacturer's GVWR for a particular school bus shall be furnished by manufacturers in duplicate (unless more copies are requested) to the state agency having student transportation jurisdiction. The state agency shall, in turn, transmit such ratings to other state agencies responsible for development or enforcement of state standards for school buses.

24. Retarder System (Optional).

A. A retarder system, if used, shall limit the speed of a fully loaded school bus to 19.0 mph on a 7 percent grade for 3.6 miles.

25. Shock Absorbers.

A. Bus shall be equipped with front and rear double-acting shock absorbers compatible with manufacturer's rated axle capacity.

26. Springs.

A. Springs or suspension assemblies shall be of ample resiliency under all load conditions and of adequate strength to sustain loaded bus without evidence of overload.

B. Springs or suspension assemblies shall be designed to carry their proportional share of gross vehicle weight.

C. Rear springs shall be of progressive, variable, parabolic or air ride type.

D. Stationary eye of the front spring shall be protected by full wrapper leaf in addition to main leaf.

E. The capacity of springs or suspension assemblies shall be commensurate with the chassis manufacturer's GVWR and chassis specification minimums.

F. Exception: Type A vehicles – springs that are regular equipment on vehicle to be purchased may be used.

27. Steering Gear.

A. Steering gear shall be approved by chassis manufacturer and designed to assure safe and accurate performance when vehicle is operated with maximum load and maximum speed.

B. No changes shall be made in steering apparatus that are not approved by chassis manufacturer.

C. There shall be clearance of at least two inches between steering wheel and cowl instrument panel, windshield, or any other surface.

D. Power steering is required and shall be of the integral type with integral valves.

E. The steering system shall be designed to provide a means for lubrication of all wear-points that are not permanently lubricated.

28. Tires and Rims.

A. Tire and rim sizes, based upon current standards of Tire and Rim Association, shall be required.

B. Total weight imposed on any tire shall not be above current standard of Tire and Rim Association.

C. Dual rear tires shall be provided on all vehicles.

D. All tires on given vehicles shall be of same size and ply rating.

E. Spare tire, if required, shall be suitably mounted in accessible location outside passenger compartment.

29. Towing Attachment Points

A. Rear towing devices (i.e. tow hooks, tow eyes, or other designated towing attachment points) shall be furnished to assist in the retrieval of buses that are stuck and/or for towing buses when a wrecker with a "wheel lift" or an "axle lift" is not available or cannot be applied to the towed vehicle.

B. Towing devices shall be attached to the chassis frame either by the chassis manufacturer or in accordance with the chassis manufacturer's specifications.

C. Each rear towing device shall have a strength rating of 13,500 pounds with the force applied in the rearward direction, parallel to the ground, and parallel to the longitudinal axis of the chassis frame rail.

D. The towing devices shall be mounted such that they do not project rearward of the rear bumper.

30. Transmission.

A. Mechanical type transmission shall be synchromesh except first and reverse gears. Its design shall provide not less than four forward and one reverse speeds. With five-speed transmission, fifth gear shall be direct.

B. Automatic transmissions are permissible when equipped with a parking pawl or approved parking brake system.

31. Turning Radius.

A. Chassis with a wheel base of 264 inches or less shall have a right and left turning radius of not more than 42 ½ feet, curb to curb measurement.

B. Chassis with a wheel base over 264 inches shall have a right and left turning radius of not more than 44 ½ feet curb to curb measurement.

32. Weight Distribution.

A. Shall be established by chassis manufacturers' engineering department.

33. Wheels.

A. Disc wheels are required.

THE BUS BODY

34. Aisle.

A. Minimum clearance of all aisles, including aisle (or passageway between seats) leading to emergency door shall be 12 inches. Aisles shall be unobstructed at all times.

B. Aisle supports of seat backs shall be slanted away from aisle sufficiently to give aisle clearance of 15 inches at top of seat backs.

35. Back-up Alarm.

A. An automatic audible alarm shall be installed behind the rear axle and shall comply with the published Backup Alarm Standards (SAE J994b), providing a minimum of 112 dBA, or shall have a variable volume feature that allows the alarm to vary from 87 dBA to 112 dBA sound level, staying at least 5 dBA above the ambient noise level.

36. Body Sizes.

A. Sizes are based on knee-room clearance between rows of forward-facing seats, overall width, center aisle width, and average rump width.

37. Bumper, Rear.

A. Rear bumper shall be of pressed steel channel at least 3/16 inch by 9 ½ inches.

B. It shall be wrapped around back corners of bus. It shall extend forward at least 12 inches, measured from rear-most point of body at floor line.

C. Bumper shall be attached to chassis frame in such manner that it may be easily removed, shall be so braced as to develop full strength of bumper section from rear or side impact, and shall be so attached as to prevent hitching of rides.

D. Rear bumper shall extend beyond rear-most part of body surface at least one inch, measured at floor line.

E. Exception: Type A vehicles – Rear bumper shall be standard type furnished by chassis manufacturer as part of chassis on conversions. Body manufacturer will furnish bumper on cutaway chassis.

38. Color.

A. School bus body including hood, cowl, external speakers and fenders shall be painted uniform color – National School Bus Yellow (NSBY). Prior to the application of the finish coats to the bus body, hood and cowl, external speakers and fenders, all surfaces shall be cleaned of grease, foreign matter, excessive body caulking, sealing material and treated as per paint manufacturer's recommendation for proper adhesion and painted NSBY.

B. Grill shall be NSBY, silver, or gray, if painted; otherwise it shall be chrome or anodized aluminum.

C. Rear bumper, body trim, and rub rails shall be painted black. Must meet color requirements specific to bus. (See "Bus Chassis" Item 8 for specific specifications.)

D. The roof of the bus may be painted white extending down to the drip rails on the sides of the body except that front and rear roof caps shall remain NSBY.

E. All paint shall meet the lead-free standards.

F. Paint shall be applied for a total dry thickness of at least 1.8 mils over all painted surfaces.

Exception: Activity vehicle – Activity vehicle shall not be painted NSBY. Bumpers, body trim and rub rails may be painted a different color other than black. (See Item 80.)

G. Retro-reflective tape. Material shall be Type V or better, as determined by the American Society of Testing Materials (ASTM: D4956-90). "Standard specifications for reflective sheeting for traffic control."

1. The rear of the bus body shall be marked with strips of retro-reflective NSBY material to outline the perimeter of the back of the bus using material which conforms with the requirements of FMVSS 131 (*School Bus Pedestrian Safety Devices, Table 1).* The perimeter marking of rear emergency exits per FMVSS 217 (*Bus Emergency Exits and Window Retention and Release),* and/or the use of retro reflective "SCHOOL BUS" signs partially accomplishes the objective of this requirement. To complete the

perimeter marking of the back of the bus, strips of at least 1 ¾ inch retro-reflective NSBY material shall be applied horizontally above the rear windows and above the rear bumper, extending from the rear emergency exit perimeter, marking outward to the left and right rear corners of the bus. Vertical strips shall be applied at the corners connecting these horizontal strips.

2. "SCHOOL BUS" signs shall be marked with retro reflective NSBY material comprising background for lettering of the front and/or rear "SCHOOL BUS" signs.

3. Sides of the bus body shall be marked with at least 1 ¾ inch retro reflective NSBY material, extending the length of the bus body and located (vertically) between the floor line and the beltline.

39. Communication System – Optional Equipment.

A. Communication systems. If communication systems are used on school buses, the systems shall be subject to written policies adopted by the local school board. Installation shall be subject to the Department of Education Fleet Assessment.

1. The radio mounting shall be in the driver's compartment in a safe, secure location, so as not to interfere with normal bus operation.

2. Mounting shall be permanent. Temporary mountings will not be acceptable.

3. Wiring shall be protected by a proper fuse or circuit breaker and permanently connected to an accessory circuit shut off by ignition switch. Plug-in type connections are not acceptable.

4. Antenna shall be permanently mounted so as not to interfere with driver's vision of roadway. Antenna lead-in cable shall be permanently secured with the proper clamps, grommets, and sealant. Antenna cable may not pass through window opening.

B. Public address system. For use by driver, the system contains an inside speaker and/or an external speaker that is of special use when driver needs to caution pupils about surrounding dangers at school bus stops. Inside speakers shall be recessed type.

C. AM/FM radios**,** cassette players or CD players. If AM/FM radios**,** cassette players, or CD players are installed, they shall be properly mounted by the body manufacturer or local shop personnel. All wiring shall be properly connected and concealed and any speakers shall be of recessed type.

No internal speakers, other than the driver's communication systems, may be installed within 4 feet of the driver's seat back in its rearmost upright position.

D. Camera. Both equipment and installation shall be subject to the Department of Education fleet assessment.

1. The equipment must be installed in an area at the front of the bus.

2. The equipment is outside the federal head impact zone, FMVSS 222 (*School Bus Passenger Seating and Crash Protection*).

3. The equipment is located in an area not likely to cause student injury.

4. The equipment will have no sharp edges or projections.

40. Construction, Type B, C, and D Vehicles.

A. Construction of body shall meet all requirements of FMVSS 220 (*School Bus Rollover Protection*), 49 CFR § 571.220, FMVSS 221 (*School Bus Joint Strength*), 49 CFR § 571.221, and all other applicable federal standards.

B. Construction shall be of prime commercial quality steel or other material with strength at least equivalent to all-steel as certified by bus body manufacturer. All such construction materials shall be fire resistant.

C. Construction shall provide reasonable dust proof and watertight unit.

D. Bus body (including roof bows, body posts, strainers, stringers, floor, inner and outer linings, rub rails and other reinforcements) shall be of sufficient strength to support entire weight of fully loaded vehicle on its top or side if overturned. Bus body as unit shall be designed and built to provide impact and penetration resistance.

E. Side posts and roof bows. There shall be a body side post and roof bow fore and aft of each window opening. This may be a continuous bow or two separate pieces effectively joined.

F. Floor shall be of prime commercial quality steel of at least 14-gauge or other metal or other material at least equal in strength to 14-gauge steel. Floor shall be level from front to back and from side to side except in wheel housing, toe board, and driver's seat platform areas. When plywood is used, it shall be of ½-inch exterior B.B. Grade or equivalent and securely fastened to the existing steel floor.

G. Roof strainers. Two or more roof strainers or longitudinal members shall be provided to connect roof bows, to reinforce flattest portion of roof skin, and to space roof bows. These strainers may be installed between roof bows or applied externally. They shall extend from windshield header and, when combined with rear emergency doorpost, are to function as longitudinal members extending from windshield header to rear floor body cross member. At all points of contact between strainers or longitudinal members and other structural material, attachment shall be made by means of welding, riveting or bolting.

H. Floor sills. There shall be one main body sill at each side post and two intermediate body sills on approximately 10-inch centers. All sills shall be of equal height, not to exceed three inches. All sills shall extend width of body floor except where structural members or features restrict area.

Main body sill shall be equivalent to or heavier than 10-gauge and each intermediate body sill shall be equivalent to or heavier than 16-gauge, or each of all sills shall be equivalent to or greater than 14-gauge. All sills shall be permanently attached to floor.

Connections between sides and floor system shall be capable of distributing loads from vertical posts to all floor sills.

I. All openings between chassis and passenger-carrying compartment made due to alternations of body manufacturer shall be sealed. (See Item 59).

J. A cover shall be provided for the opening to the fuel tank fill pipe.

K. A moisture and rustproof removable panel shall be provided in the floor for access to the fuel tank sender gauge. It shall be designed for prolonged use and adequate fastening to the floor.

41. Construction, Type A Vehicles.

A. Construction of body shall meet all requirements of FMVSS 220 (*School Bus Rollover Protection*), 49 CFR § 571.220, and all other applicable federal standards.

B. Body joints created by body manufacturer shall meet the 60% joint strength provision required in FMVSS 221 (*School Bus Body Joint Strength*), 49 CFR § 571.221, for Type B, C, and D buses.

C. Construction shall be of prime commercial quality steel or other material with strength at least equivalent to all steel as certified by bus body manufacturer. All such construction materials shall be fire resistant.

D. Construction shall provide reasonably dustproof and watertight unit.

E. Bus body (including roof bows, body posts, strainers, stringers, floor, inner and outer linings, rub rails and other reinforcements) shall be of sufficient strength to support entire weight of fully loaded vehicle on its top or side if overturned. Bus body as unit shall be designed and built to provide impact and penetration resistance.

F. Floor. Plywood of ½ inch exterior B.B. Grade or equivalent shall be applied over the existing steel floor and securely fastened. Floor shall be level from front to back and from side to side except in wheel housing, toe board, and driver seat platform areas.

G. Roof strainers. Two or more roof strainers or longitudinal members shall be provided to connect roof bows to reinforce flattest portion of roof skin, and to space roof bows. These strainers may be installed between roof bows or applied externally. They shall extend from windshield header to rear body header over the emergency door. At all points of contact between strainers of longitudinal members and other structural material, attachment shall be made by means of welding, riveting, or bolting.

After load as called for in Static Load Test Code has been removed, none of the following defects shall be evident:

1. Failure or separation at joints where strainers are fastened to roof bows;

2. Appreciable difference in deflection between adjacent strainers and roof bows;

3. Twisting, buckling, or deformation of strainer cross-section.

H. Area between floor and window line shall be restructured inside to include at least four vertical formed reinforcement members extending from floor to window line rail. They shall be securely attached at both ends.

H. Rear corner reinforcements. Rear corner framing of the bus body between floor and window sill and between emergency door post and last side post shall consist of at least one structural member applied horizontally to provide additional impact and penetration resistance equal to that provided by frame members in areas of sides of body. Such member shall be securely attached at each end.

I. All openings between chassis and passenger carrying compartment made due to alterations by body manufacturers shall be sealed. (See Item 59.)

42. Defrosters.

A. Defrosting and defogging equipment shall direct a sufficient flow of heated air onto the windshield, the window to the left of the driver and the

glass in the viewing area directly to the right of the driver to eliminate frost, fog and snow. (Exception: The requirements of this standard do not apply to the exterior surfaces of double pane storm windows.)

B. The defrosting system shall conform to SAE J381, *Windshield Defrosting Systems Test Procedure and Performance Requirements – Trucks, Buses, and Multipurpose Vehicles.*

C. The defroster and defogging system shall be capable of furnishing heated, outside ambient air, except that the part of the system furnishing additional air to the windshield, entrance door and step well may be the recirculating air type.

D. Exception: Type A vehicle, auxiliary fan is not required.

43. Doors.

A. Service Door.

1. Service door shall be manually or power-operated, under control of driver, and so designed as to afford easy release and prevent accidental opening. No parts shall come together so as to shear or crush fingers.

2. Service door shall be located on right side of bus opposite driver and within his direct view.

3. Service door shall have minimum horizontal opening of 24 inches and minimum vertical opening of 68 inches.

4. Service door shall be of split-type, outward opening type.

5. All door glass shall be approved safety glass. Bottom of lower glass panel shall not be more than 10 inches from the bottom of the door. Top of upper glass panel shall not be more than three inches from top of door opening.

6. Vertical closing edges shall be equipped with flexible material to protect children's fingers.

7. All doors shall be equipped with padding at the top of each door opening. Pad shall be at least three inches wide and one-inch thick and extend the full width of the door opening.

B. Rear Emergency Door Type B, C, and D vehicles.

1. Emergency door shall be located in center of rear end of bus.

2. Rear emergency door shall have minimum horizontal opening of 24 inches and minimum vertical opening of 45 inches measured from floor level.

3. Rear emergency door shall be hinged on right side and shall open outward and be equipped with an adequate strap or stop to prevent door from striking lamps or right rear of body. Such strap or stop shall allow door to open at least at a 90-degree angle from closed position.

   Exception: Type D vehicles with rear engines – Emergency door shall be located on the left side, shall be hinged on the front side and open outward. Door shall meet all requirements of FMVSS 217 (*Bus Emergency Exits and Window Retention and Release*), 49 CFR § 571.217.

4. The upper portion of the emergency door shall be equipped with approved safety glazing, the exposed area of which shall be at least 400 square inches. The lower portion of the rear emergency door on Types A, B, C and D vehicles shall be equipped with a minimum of 240 square inches of approved safety glazing. This glass shall be protected by a metal guard on the inside. This guard shall be free of any sharp edges that may cause injury to passengers.

5. There shall be no steps leading to emergency door.

6. When not fully latched, emergency door shall actuate signal audible to driver by means of mechanism actuated by latch.

7. Words "EMERGENCY DOOR," both inside and outside in black letters two inches high, painted or vinyl, shall be in compliance with FMVSS 217 (*Bus Emergency Exits and Window Retention and Release*).

8. The emergency door shall be designed to open from inside and outside bus. It shall be equipped with a slide bar and cam-operated lock located on left side of door and fastened to the door framing.

   The slide bar shall be approximately 1 ¼ inches wide and 3/8 inch thick and shall have a minimum stroke of 1 ¼ inches. The slide bar shall have a bearing surface of a minimum of ¾ inch with the door lock in a closed position. Control from driver's seat shall not be permitted. Provision for opening from outside shall consist of non-detachable device so designed as to prevent hitching-to, but to permit opening when necessary. Door lock shall be equipped with interior handle and guard that extend approximately to center of door. It shall lift up to release lock.

9. All doors shall be equipped with padding at the top edge of each door opening. Pad shall be at least three inches wide and one inch thick and extend the full width of the door opening.

C. Rear emergency door, Type A vehicles.

1. Emergency door shall be located in center of rear end of bus and shall be equipped with fastening device for opening from inside and outside body, which may be quickly released but is designed to offer protection against accidental release. Control from driver's seat shall not be permitted. Provision for opening from outside shall consist of device designed to prevent hitching-to but to permit opening when necessary.

2. No seat or other object shall be placed in bus which restricts passageway to emergency door to less than 12 inches.

D. Security locking system.

1. A locking system to lock the emergency door(s) or roof hatch(es) exists and the entrance door may be installed.

2. The system shall meet requirements of FMVSS 217 (*Bus Emergency Exits and Window Retention and Release*) and be equipped with an interlock in the chassis starting circuit and an audible alarm to indicate when an emergency exit is locked while the ignition switch is in the "on" position.

3. A cutoff switch on the interlock circuit or any exit equipped with a lock and hasp shall not be allowed.

4. The entrance door lock system shall not permit hooking or snagging during passenger egress/ingress.

44. Emergency Equipment.

A. Fire Extinguisher.

1. The bus shall be equipped with one dry-chemical fire extinguisher of at least five-pound capacity with pressure indicator, mounted in extinguisher manufacturer's bracket of automotive type, and located in full view and in an accessible place in the front of the bus.

2. The fire extinguisher shall bear label of Underwriters' Laboratories, Inc., showing a rating of 2A 10BC, or greater.

3. Fire extinguisher shall have aluminum, brass, or steel valves, heads, check stems, siphon tubes, levers, safety pins, chain, handles and metal hanging brackets. Plastic shall not be used for those named parts.

B. First Aid Kit.

1. Bus shall carry Grade A metal first-aid kit, unit-type, mounted in full view and in an accessible place in the front of the bus and identified as a first-aid kit.

2. The first-aid kit shall contain the following items:

Item	Unit
Bandage compress (sterile gauze pads) 4-inch	3
Bandage compress (sterile gauze pads) 2-inch	2
Adhesive absorbent bandage (nonadhering pad) 1 x 3 inch	2
Triangular bandage, 40-inch	2
Gauze bandage, 4 inch	2
Absorbent-gauze compress	1
Antiseptic applicator (swab type) 10 per unit (Zephiran Chloride/Green Soap type)	2
Bee sting applicator (swab type) 10 per unit	1
Pair medical non-latex examination gloves	1
Mouth-to-mouth airway	1

C. Warning Devices

1. Bus shall be equipped with a kit containing three reflectorized triangular warning devices meeting requirements of FMVSS 125 (*Warning Devices*), 49 CFR § 571.125.

2. Kit shall be securely mounted.

D. Body Fluid Clean-up Kit

1. Each bus shall carry a Grade A metal or rigid plastic kit, mounted in an accessible place and identified as a body fluid clean-up kit with a directions for use sheet attached to the inside cover.

2. The kit shall be moisture proof and properly mounted or secured in a storage compartment.

3. Contents shall include but not be limited to the following items:

a. One pair non-latex gloves

b. One pick-up spatula or scoop

c. One face mask

d. Infectious liquid spill control powder

e. Anti-microbial hand wipes – individually wrapped

f. Germicidal disinfectant wipes – tuberculocidal

g. Plastic disposal bag with tie

E. Seat Belt Cutter

1. Each bus shall be equipped with a durable webbing cutter having a full width handgrip and a protected, replaceable or non-corrodible blade. The required belt cutter shall be mounted in a location accessible to the seated driver in an easily detachable manner.

45. Emergency Exits.

A. Each emergency exit shall comply with FMVSS 217 (*Bus Emergency Exits and Window Retention and Release*), 49 CFR § 571.217, regarding the number of exits, types of exists and location of exits based on the capacity of the vehicle.

1. Side Emergency exit doors

a. A dedicated aisle of at least 12 inches in width, referenced to the rear of the emergency exit door is required.

b. Side emergency exit doors shall be hinged on the forward edge.

c. When not fully latched, side emergency exit door shall actuate a signal audible to the driver by means of a mechanism actuated by the latch when the ignition switch is on.

d. A security locking system designed to prevent vandalism may be installed provided it meets all specifications of Item 43 D.

2. Roof exits/vents

a. All vehicles shall be equipped with a minimum of one emergency roof exit/vent approved by the Department of Education.

b. When not fully latched, this exit shall actuate a signal audible to the driver by means of a mechanism actuated by the latch when the ignition switch is on.

c. A roof exit/vent security locking system designed to prevent vandalism may be installed provided it meets all specifications of Item 43 D.

d. When a single roof exit is installed, it shall be located as near as practicable to the longitudinal midpoint of the passenger compartment, and shall be installed such that the centerline of the hatch is on the longitudinal centerline of the bus.

e. If two roof exits are utilized, they shall be located as near as practicable to the points equidistant between the longitudinal midpoint of the passenger compartment and the front and the rear of the passenger compartment.

NOTE: No removal or cutting of any roof structural component shall occur during installation. If the installation required by subdivisions 2 d and 2 e of this section cannot be accomplished as described, then prior approval by the Department of Education will be required through a written request from the local school division.

f. Roof exits/vents shall have rustproof hardware.

g. Roof exits/vents shall be hinged in the front and be equipped with an outside release handle.

3. Emergency exit windows.

a. Push-out emergency windows are permissible, if required by FMVSS 217 (*Bus Emergency Exits and Window Retention and Release*), 49 CFR § 571.217.

b. When not fully latched, the emergency exit window shall actuate a signal audible to the driver by means of a mechanism actuated by the latch.

c. No emergency exit window shall be located directly in front of a side emergency exit door.

46. Floor Covering.

A. Floor in under seat area, including tops of wheel housings, driver's compartment and toe board shall be covered with fire-resistant rubber

floor covering or an approved equivalent, having minimum overall thickness of .125 inch. Driver's compartment and toe board area shall be trimmed with molding strips behind the cowl face line.

B. Floor covering in aisle shall be of aisle-type fire resistant rubber or an approved equivalent, nonskid, wear-resistant and ribbed. Minimum overall thickness shall be .1875 inch measured from tops of ribs and have a calculated burn rate of 0.1 or less, using the test methods, procedures and formulas listed in FMVSS 302 (*Flammability of Interior Materials*). Rubber floor covering shall meet federal specifications ZZ-M71d.

C. Floor covering shall be permanently bonded to floor, and shall not crack when subjected to sudden changes in temperature. Bonding or adhesive material shall be waterproof and shall be of the type recommended by manufacturer of floor-covering material. All seams shall be sealed with waterproof sealer.

D. All floor covering seams shall be covered with trim and fastened with screws.

E. On Types B, C, and D buses, a flush-mounted, screw-down plate that is secured and sealed shall be provided to access the fuel tank sending unit and/or fuel pump. This plate shall not be installed under flooring material.

47. Handrails.

A. At least 1 handrail shall be installed. The handrail(s) shall assist passengers during entry or exit, and shall be designed to prevent entanglement, as evidenced by the passing of the NHTSA string and nut test.

48. Heaters.

A. Hot water heaters of fresh air or combination fresh air and recirculating type, with power defrosters, are required.

B. Heaters shall bear nameplate rating affixed by heater manufacturer on top of heater shell.

C. Heaters shall be capable of maintaining inside temperature of 50° F, with an outside temperature of 20° F when the bus is loaded to one-half capacity.

D. The heater wiring shall be connected to the cold side of the ignition switch through a continuous duty solenoid relay.

E. The power defroster shall deliver a sufficient amount of heated air distributed through a windshield duct, nozzle or nozzles to defog and de-ice the entire windshield, and to defog the driver's window. The duct, nozzle, or nozzles shall be designed to prevent objects from being placed in any manner that would obstruct the flow of air.

F. Water circulation cut-off valves in the supply and return lines, a minimum of ¾ inch diameter, shall be at or near the engine. A water flow-regulating valve in the pressure line for convenient operation by the driver is also required. All valves shall be ¼ turn ball type.

G. Heater hoses, including those in engine compartment, shall be supported in such manner that hose chafing against other objects will not occur nor shall suspended water lines interfere with routine vehicle maintenance.

H. All water hoses in driver or passenger area shall be shielded.

I. An auxiliary heater of recirculating type, having a minimum capacity of 60,000 BTU output, shall be installed under the second seat behind the wheel housing. There shall be a grille or guard over exposed heater cores to prevent damage by pupils' feet.

J. Exception: Type A and D vehicles.

1. Front heater with high output and defroster shall be furnished by the chassis manufacturer.

2. The body manufacturer shall provide an additional under seat heater near the rear of the bus.

K. All heater cores shall be the coiled tubing fin type approved by the Department of Education.

49. Hinges

A. All exterior metal door hinges shall be designed to allow lubrication to be channeled to the center 75% of each hinge loop without disassembly, unless they are constructed of stainless steel, brass or non-metallic hinge pins or other designs that prevent corrosion.

50. Identification of School Buses.

A. All lettering shall be of black paint or vinyl decal and conform to "Series B" for Standard Alphabets for Highway Signs. The words "SCHOOL BUS" shall be on reflective yellow background. See Diagrams 1 and 2. For purposes of identification, school buses shall be lettered as follows:

1. Both the front and rear of the body shall bear the words, "SCHOOL BUS" in black letters eight inches in height.

2. The bus number shall be placed just back of the front warning sign on the left side, just behind the entrance door on the right side and be 4 inches high. The number is required on the left side of the front bumper (driver's side). The number shall be placed on the rear body of the bus and shall be 4 inches high.

3. (Name of) County Public Schools or (Name of) City Public Schools shall be placed on each side of the bus body at the beltline and be 4 inches high.

4. Type of Fuel – Identification of fuel type shall be in 2 inch lettering adjacent to the fuel filler opening.

5. Options - The following lettering and signs are options, but if equipped, they must conform to these specifications:

    a. The bus number may be placed in the center of the bus roof with black (12-inch minimum) numbers.

    b. The bus number (4 inches minimum) shall be placed on the inside rear header with black paint or vinyl decals. It shall not interfere with the Emergency Door letterings

    c. Battery - The location of the battery identified by the word "Battery" or "Batteries" on the battery compartment door in 2 inch lettering.

    d. Traffic Warning Lights Sign – Shall be placed in between the top and bottom glass on the rear emergency door, and lettered "STOP WHEN RED LIGHTS FLASH." The sign shall be marked with retro-reflective NSBY material comprising background for black letters, 6 inches in height. On a rear-engine Type D bus, the sign shall be placed in the center of the engine door.
    Exception: The sign shall not be mounted on any activity vehicle.

    e. Stop for Railroad Crossing Sign – The sign shall be placed on the rear of the bus.

    f. Identification Sign for Students – A sign with symbols and/or numbers displaying identification information for the students of the bus or route served shall be mounted on the right side of the bus near the entrance door. The sign shall be no larger than 121 square inches.

g. American Flag Decals – Non-reflective, American Flag decals, no larger than 6 inches by 10 inches shall be placed on the exterior of the bus, on both sides and/or at the rear of the bus. The decals shall be centered between the top two rub rails and mounted so that the right edge of the decal is no closer than 3 inches from the bus number or so that the left edge of the decal is no further than 12 inches from the bus number. A rear decal shall be centered in the rear of the bus.
Exception: Type A buses shall mount the decals below the second rub rail and centered below the bus number on both sides.

h. Bus Safety Hotline Sign – A sign with yellow lettering on black background may be mounted in the center of the rear bumper with the letters "School Bus Safety Hotline Call (area) xxx-xxxx. The sign is not to exceed 3 ¼ inches high x 10 inches wide.

51. Inside Height.

A. Inside body height shall be 72 inches or more, measured metal to metal, at any point on longitudinal center line from front vertical bow to rear vertical bow.

B. Exception: Type A conversion van – Inside body height shall be 62 inches minimum.

52. Insulation.

A. Ceilings and walls shall be coated with proper materials to deaden sounds and to reduce vibrations to a minimum. Thermal insulation (minimum R-value of 5.5) shall be used to insulate walls and roof between inner and outer panels.

53. Interior.

A. Interior of bus shall be free of all unnecessary projections likely to cause injury. This standard requires inner lining on ceilings and walls. Ceiling panels shall be constructed so as to contain lapped joints with all exposed edges hemmed to minimize sharpness. If lateral panels are used, forward panels shall be lapped by rear panels.

54. License Plates

A. All vehicles shall be constructed so that mounting and securing of license plates will be compliant with FMVSS and Code of Virginia, Section 46.2-716.

55. Lights and Signals.

A. No lights or signals other than specified here shall be installed on school buses, except those required by federal regulations. All lights and reflectors shall be approved by the Superintendent, Department of State Police, Commonwealth of Virginia.

1. Clearance lights. Body shall be equipped with two red clearance lamps at rear, two amber clearance lamps at front, and intermediate side marker lamps on buses 30 feet or more in length controlled by headlight switch. They may be of armour type.

2. Identification lamps. Three amber lamps shall be mounted on front and three red lamps on rear of body controlled by the headlight switch.

3. Stop and tail lamps. Bus shall be equipped with two matched stop and tail lamps of heavy duty type, which shall be in combination, emitting red light plainly visible from a distance of at least 500 feet to rear, and mounted on rear end with their centers not less than 12 nor more than 24 inches from plane side of body, and not less than six or more than 18 inches below D-glass in rear of body. They shall be approximately seven inches in diameter or, if a shape other than round, a minimum 38 square inches of illuminated area and shall meet SAE specifications. These lights shall be on the same horizontal line with the turn signal units and shall not flash.

4. Back-up lamps. The bus body shall be equipped with 2 white rear backup lamps that are at least 4 inches in diameter or, if a shape other than round, a minimum of 12 square inches of illuminated area and shall meet FMVSS 108 (*Lamps, Reflective Devices, and Associated Equipment*). If backup lamps are placed on the same horizontal line as the brake lamps and turn signal lamps, they shall be to the inside.

5. Interior lamps. Interior lamps shall be provided which adequately illuminate aisles and step well.

6. Turn signal units. Bus shall be equipped with Class A, flashing turn signal units of heavy-duty type. These signals shall be independent units equipped with amber lenses on all faces. The turn signals/directional signal units shall activate only when ignition is in “on” position. A pilot light or lights shall indicate when these lights are activated. The front lights shall be mounted near the front corners of chassis on each side. The rear lights shall be seven inches in diameter, or if a shape other than round, the lights must be 38 square inches in area and mounted not less than six nor more than 18 inches from plane of the side of the body and

not less than six nor more than 18 inches below D-glass in rear of body. They shall be on the same horizontal line with the stop and tail lights required in 3 above.

a. In addition to the turn signals described above, two amber lenses metal turn signal lamps of armour-type with a minimum of four candlepower each shall be mounted on the body side at approximate seat level height and located just to the rear of the entrance door on the right side of the body and approximately the same location on the left side. They are to be connected to and function with the regular turn signal lamps. Such lamps shall provide 180° angle vision and if painted, they shall be black.

b. Exception: Type A – Turn signals shall be chassis manufacturer's standard.

7. Hazard warning signal. The turn signal units shall also function as the hazard warning system. The system shall operate independently of the ignition switch and, when energized, shall cause all turn signal lamps to flash simultaneously.

8. Reflex reflectors. (Class A) Two amber lights and two amber reflectors (they may be combined) shall be mounted, one on each side, near the front of the chassis. Two three-inch red reflectors shall be mounted, one on each side near the rear of the body and two three-inch red reflectors shall be mounted on the rear above the bumper. Two intermediate amber three-inch reflectors, one on each side near the middle of the bus, shall be mounted on buses 30 feet or more in length. They shall be mounted in accordance with FMVSS 108 (*Lamps, Reflective Devices, and Associated Equipment*).

9. School bus traffic warning lights.

a. A non-sequential system for the traffic warning lights shall be installed that allow the red traffic warning lights to activate when the door opens. When doors close all lights shall immediately deactivate.

b. Buses shall be equipped with four red lights and four amber lights. One amber light shall be located near each red light, at the same level, but closer to the vertical centerline of the bus. All lights shall comply with SAE standards for school bus warning lamps.

c. The traffic warning light system shall be wired so that the amber lights are activated manually by a hand operated

switch. When door is opened, amber lights will automatically deactivated and red traffic warning lights, warning sign with flashing lights and crossing control arm shall be activated. When door is closed, all lights shall be deactivated. There shall be a rocker style momentary switch that when depressed and released deactivates the red traffic warning lights, crossing arm and stop arm. The driver need not depress or reactivate the switch in any way for the continued operation of the non-sequential system. This feature will allow for railroad crossing operations and momentary deactivation in the case that the lights are activated and no stops need to be made. There shall be a control switch that would allow for deactivation of this feature during maintenance operation. These switches shall be labeled according to their functions and shall meet standards of FMVSS 101 (*Controls and Displays).*

d. The control circuit shall be connected to the cold side of the ignition switch with the master push button cancel switch mounted on the accessory console, clearly distinguished, visible and accessible to the driver.

e. The flasher and the relay shall be fastened in a compartment in the driver area and be easily accessible for servicing. The location of the flasher shall be approved by the Department of Education.

f. System shall contain an amber pilot light for amber lamps and a red pilot light for red lamps, clearly visible to the driver, to indicate when system is activated.

g. A black border 1 ¼ to 3 inches wide shall be painted around the lights and must be equipped with a black painted hooded housing.

h. All electrical connections shall be soldered or connected by an acceptable SAE method.

i. All switches and pilot lights shall be properly identified by labels.

j. There shall be an interrupt feature in the system to interrupt the traffic warning sign and the crossing control arm when their use is not desired. This feature shall consist of a double throw relay and a momentary switch.

k. Manual switch, cancel switch and interrupt switch shall be momentary switches.

l. There shall be no controls and/or switches located in the steering wheel for operation of any system except controls and/or switches of the horn or optional cruise control. All controls and/or switches shall be labeled according to their function and shall meet the standards of FMVSS 101 (*Controls and Displays).*

m. Option: Additional side-mounting warning lights for school divisions approved for participation in the Board of Education's approved pilot program. Additional warning lights may be mounted on the front sides of the school bus above the entrance door and the driver's window. Lights shall work in conjunction with the standard warning light system and shall meet FMVSS and SAE standards or must be of a type approved by the Department of State Police.

Optional Equipment

a. Fog lights – Must be mounted by the manufacturer, meet FMVSS requirements and comply with Virginia Code.

10. School bus traffic warning sign must conform to FMVSS 131 (*School Bus Pedestrian Safety Devices*).

a. Warning sign shall be mounted on the left side near the front of the bus immediately below the window line.

b. Sign shall be of the octagon series, 18 inches in diameter, and be equipped with wind guard. The sign shall have a red background with a ½ inch white border, and the word "STOP" on both sides in white letters, six inches high and one inch wide. The sign shall be reflective.

c. Sign shall have double-faced alternately flashing red lights, four inches in diameter, located at the top and bottom most portions of the sign, one above the other.

d. The sign shall be connected and energized through the red traffic warning lamps.

e. Air operated signs require air pressure regulator in addition to control valve. Source of supply shall be the main air tank with a pressure protection valve at the tank.

f. Sign and components shall comply with all provisions of SAEJ 1133.

g. A second school bus traffic warning sign on the left side near the rear of the bus, may be mounted on all 64, or larger sized passenger Type C and D school buses.

11. School bus crossing control arm.

a. An approved crossing control arm shall be mounted on the right end of the front bumper with mounting brackets appropriate for the bumper configuration.

b. The arm shall be activated in conjunction with the traffic warning sign.

c. The arm when in the stored position shall have a magnetic or other suitable latch to secure the arm against the bumper.

d. Source of supply for air-operated arms shall be the main air supply tank with pressure protection valve at tank.

e. Appropriate grommets or a loom shall be used where wires or tubes go through holes in bumper and firewall.

12. Strobe warning light.

Each bus shall be equipped with a white flashing strobe light meeting the following requirements:

1. Shall have self-contained power supply.
2. Construction: Base shall be Lexan ™ or other polycarbonate or corrosion resistant metallic material. Lens shall be clear Lexan ™ or other polycarbonate material or equal or better strength, resilience, and durability. Unit shall be sealed to protect against intrusion of dust and moisture. All external fasteners including mounting screws shall be stainless steel. Unit shall have mounting gasket to isolate the light assembly from vibration.
3. Electrical characteristics: Shall have a flash energy of minimum 8 joules. Shall have 80 (plus or minus 10) single or double flashes per minute. Shall have integral fuse or circuit breaker protection and reverse polarity protection. Maximum current draw shall be 2 amperes at 12 volts.
4. Dimensions and location: Overall height of unit shall be approximately 4 inches to 6 inches, with lens diameter approximately 4 inches to 6 inches. Mounting location is to be centered (laterally) on roof of bus, approximately 48 inches (longitudinally) from rear edge of rear roof cap.

5. SAE specifications: Shall meet SAE J575 and J1318.
6. Body circuitry: Shall include a separate, clearly labeled driver's panel mounted switch, with a clearly labeled pilot light.

56. Metal Treatment.

A. All metal parts that will be painted shall be chemically cleaned, etched, zinc-phosphate-coated, and zinc-chromate or epoxy-primed or conditioned by equivalent process.

57. Mirrors.

A. Interior rear view mirror at least 6 x 30 inches, metal encased safety glass of at least 1/8 inch thickness, which will afford good view of pupils and roadway to rear and shall be installed in such a way that vibration will be reduced to a minimum. It shall have rounded corners and protected edges.

B. Exception: Type A - Interior mirror to be 6 x 16 inches.

C. All buses shall have a mirror system that conforms to FMVSS 111 (*Rearview Mirrors*), 49 CFR § 271.111 as amended.

D. Thermostatically controlled heated exterior mirrors are permissible.

E. Motorized exterior mirrors may be used.

58. Mounting.

A. Chassis frame shall extend to rear edge of rear body cross member. Bus body shall be attached to chassis frame in such manner as to prevent shifting or separation of body from chassis under severe operating conditions.

B. Body front shall be attached and sealed to chassis cowl in such manner as to prevent entry of water, dust, and fumes through joint between chassis cowl and body.

C. Insulating material shall be placed at all contact points between body and chassis frame on Types A, B, C and D buses. Insulating material shall be approximately ¼ inch thick and shall be so attached to chassis frame or body member that it will not move under severe operating conditions.

59. Openings.

A. Any openings in body or front fenders of chassis resulting from change necessary to furnish required components shall be sealed. (See Item 22 and Item 40i and Item 41j.)

60. Overall Length.

A. Overall length of bus shall not exceed 40 feet when measured from bumper to bumper.

61. Overall Width.

A. Overall width of bus shall not exceed 100 inches, including traffic-warning sign in closed position. Outside rearview mirrors are excluded.

62. Rub Rails.

A. There shall be one rub rail located on each side of the bus at seat cushion level which extends from the rear side of the entrance door completely around the bus body (except the emergency door or any maintenance access door) to the point of curvature near the outside cowl on the left side, or to the front corner of the bus body.

B. There shall be one additional rub rail located on each side at, or no more than 10 inches above, the floor line. The rub rail shall cover the same longitudinal area as the upper rub rail, except at the wheel housings, and it shall extend only to the radii of the right and left rear corners.

C. Both rub rails shall be attached at each body post and at all other upright structural members.

D. Each rub rail shall be four inches or more in width in their finished form, shall be constructed of 16-gauge steel or suitable material of equivalent strength and shall be constructed in corrugated or ribbed fashion.

E. Both rub rails shall be applied outside the body or outside body posts. (Pressed-in or snap-on rub rails do not satisfy this requirement.) For Type A-1 vehicles using the body provided by the chassis manufacturer or for types A-2, B, C and D using the rear engine compartment, rub rails need not extend around the rear corners.

F. There shall be a rub rail or equivalent bracing located horizontally at the bottom edge of the body side skirts.

63. Seat Belt for Driver.

A. A locking retractor type 2-lap belt/shoulder harness seat belt shall be provided for the driver. Each belt section shall be booted so as to keep the buckle and button-type latch off the floor and within easy reach of the driver. Belt shall be anchored in such a manner or guided at the seat frame so as to prevent the driver from sliding sideways from under the belt.

64. Seats.

A. All seats shall have minimum depth of 14 inches.

B. In determining seating capacity of bus, allowable average rump width shall be 13 inches. (See Item 36.)

C. All seats shall conform to FMVSS 222 (*School Bus Passenger Seating and Crash Protection*).

D. Seating plans for buses with wheelchair positions, see Item 92A. All school bus seating shall be of a three (3) to three (3) arrangement with the exception of the last row seat to the left of any rear emergency door. This seat shall be of a maximum width of 26" limiting it to two (2) passengers. There shall be provided a full width barrier in front of each seating position. Type D, Rear engine buses shall be exempt from the last row requirements.

Exception – Type A – 16 passenger may have two (2) to two (2) seating arrangement, with 30 inch seats.

E. Floor track seat securement may be used.

F. Passenger seat cushion retention system shall be employed to prevent passenger seat cushions from disengaging from seat frames in event of accident. Each seat cushion retention system shall be capable of withstanding vertical static load equal to minimum of five times weight of cushion. System shall also be capable of withstanding forward or rearward static load equal to 20 times weight of cushion.

G. No bus shall be equipped with jump seats or portable seats.

H. Seat spacing shall meet FMVSS 222 (*School Bus Passenger Seating and Crash Protection*).

I. Seat and back cushions of all seats shall be designed to safely support designated number of passengers under normal road conditions encountered in school bus service. Covering of seat cushions shall be of material having 42 ounce finished weight, 54-inch width, and finished vinyl coating of 1.06 broken twill. Material on polyester drill and

polyester cotton twill knit backing with equal vinyl coating which meets or exceeds the laboratory test results for the 42 ounce 1.06 covering may be used. Padding and veering on all seats shall comply with provisions of FMVSS 302 (*Flammability of Interior Materials*), 49 CFR § 571.302.

J. Minimum distance between steering wheel and backrest of driver's seat shall be 11 inches. Driver's seat shall have fore-and-aft adjustment of not less than four inches and up and down adjustment of three inches. It shall be manually adjustable and strongly attached to floor.

K. Minimum of 36-inch headroom for sitting position above top of undepressed cushion line of all seats shall be provided. Measurement shall be made vertically not more than seven inches from sidewall at cushion height and at fore-and-aft center of cushion.

L. Backs of all seats of similar size shall be of same width at top and of same height from floor and shall slant at same angle with floor.

M. Seat back heights shall be between 26 and 30 inches measured from cushion level.

Exception: Seats with optional child safety restraining systems shall comply with FMVSS 222 (*School Bus Passenger Seating and Crash Protection*).

65. Barrier.

A. A padded barrier shall be installed at rear of driver's seat in such a position as not to interfere with adjustment of driver's seat.

B. A padded barrier shall be installed at rear of entrance step well. Barrier to coincide with length of the right front seat cushion with minimum width of 26 inches and shall have a modesty panel to extend from bottom of barrier to floor.

66. Steps.

A. First step at service door shall be not less than 10 inches and not more than 16 inches from ground, based on standard chassis specifications.

B. Service door entrance may be equipped with two-step or three-step step well. Risers in each case shall be approximately equal.

C. Steps shall be enclosed to prevent accumulation of ice and snow.

D. Steps shall not protrude beyond side bodyline.

E. Grab handle not less than 20 inches in length shall be provided in unobstructed location inside doorway, but shall not be attached so that it will interfere with the opening of the glove compartment door. This handle shall be designed to eliminate exposed ends that would catch passenger clothing and shall be so placed in a position to aid small children entering the bus.

F. Step covering. All steps, including the floor line platform area, shall be covered with an elastomer floor covering having a minimum overall thickness of 0.187 inch.

1. The step covering shall be permanently bonded to a durable backing material that is resistant to corrosion.

2. Steps, including the floor line platform area, shall have a 1 ½ inch nosing that contrasts in color by at least 70% measured in accordance with the contrasting color specification in 36 CFR, Part 1192, ADA, *Accessibility Guidelines for Transportation Vehicles.*

3. Step treads shall have the following characteristics:

a. Abrasion resistance: Step tread material weight loss shall not exceed 0.40 percent, as tested under ASTM D-4060, *Standard Test Method for Abrasion Resistance of Organic Coatings by the Taber Abraser*, (CS-17 Wheel, 1000 gram, 1000 cycle)

b. Weathering resistance: Step treads shall not break, crack, or check after ozone exposure (7 days at 50 phm at 40 degrees C) and Weatherometer exposure (ASTEM D-750, Standard Test method for Rubber Deterioration in Carbon-Arc Weathering Apparatus, 7 days)

c. Flame resistance: Step treads shall have a calculated burn rate of .01 or less using the test methods, procedures and formulas listed in FMVSS No. 302 (*Flammability of Interior Materials).*

67. Stirrup Steps.

A. If the windshield and lamps are not easily accessible from the ground, there may be at least 1 folding stirrup step or recessed foothold installed on each side of the front of the body for easy accessibility for cleaning. There also may be a grab handle installed in conjunction with the step. Steps are permitted in or on the front bumper in lieu of the stirrup steps if the windshield and lamps are easily accessible for cleaning from that position.

68. Storage and Luggage Compartments.

A. Vehicles may be equipped with luggage compartments or tool compartments in the body skirt provided they do not reduce ground clearance to less than 14 ½ inches from bottom of compartment and that the addition of the compartments does not exceed the vehicles' GVWR.

69. Sun Shield.

A. Interior adjustable transparent sun shield, darkest shade available, not less than 6 x 30 inches shall be installed in position convenient for use by driver.

B. Exception: Type A vehicles – Manufacturer's standard is acceptable.

70. Tail Pipe.

A. Tail pipe shall extend to but not more than 2 inches beyond outer edge of rear bumper. (See Item 13 B.)

71. Trash Container and Hold Device

A. When requested or used, the trash container shall be secured by a holding device that is designed to prevent movement and to allow easy removal and replacement. It shall be soft, pliable, and installed in an accessible location in the driver's compartment, not obstructing passenger access to the entrance door.

72. Undercoating.

A. Entire underside of bus body, including floor sections, cross members, and below floor line side panels, shall be coated with rust-proofing compound for which compound manufacturer has issued notarized certification of compliance to bus body building that compounds meet or exceed all performance requirements of Federal Specification TT-C-520 b using modified test procedures for following requirements:

1. Salt spray resistance – pass test modified to 5.0% salt and 1,000 hours

2. Abrasion resistance - pass

3. Fire resistance - pass

B. Undercoating compound shall be applied with suitable airless or conventional spray equipment to recommend film thickness and shall show no evidence of voids in cured film. Undercoating is expected to prevent rust under all bus service conditions for minimum of five years.

73. Ventilation and Air Conditioning.

A. Body shall be equipped with suitable, controlled ventilating system of sufficient capacity to maintain proper quantity of air under operating conditions without opening of windows except in extremely warm weather.

B. Static-type, non-closable, exhaust roof ventilators shall be installed in low-pressure area of roof panel.

C. Air conditioning units may be installed on an optional basis. Application requires heavier electrical components and assessment by the Department of Education, on an individual unit basis.

D. Auxiliary fans shall meet the following requirements:

1. Fans for left and right sides of the windshield shall be placed in a location where they can be adjusted for maximum effectiveness and where they do not obstruct vision to any mirror. Note: Type A buses may be equipped with one fan;

2. Fans shall have 6-inch (nominal) diameter; and

3. Fan blades shall be enclosed in a protective cage. Each fan shall be controlled by a separate switch.

74. Water Test.

A. Each and every school bus body, after it is mounted on chassis ready for delivery, shall be subjected to a thorough water test in which water under pressure equal to a driving rain is forced against the entire bus body from various directions. Any leaks detected are to be repaired before the bus is declared ready for delivery.

75. Wheel Housings.

A. Wheel housings shall be of full open type.

B. Wheel housings shall be designed to support seat and passenger loads and shall be attached to floor sheets in such manner as to prevent any dust or water from entering the body. Wheel housings shall be constructed of 16-gauge (or thicker) steel.

C. Inside height of wheel housings above floor line shall not exceed 12 inches.

D. No part of a raised wheel housing shall extend into the emergency door opening.

E. Wheel housings shall provide clearance for dual wheels as established by National Association of Chain Manufacturers. Mounting of housings in the wheel area must be free of protruding screws and bolts.

F. Exception: Type A vehicles – Standard does not apply to conversion vans.

76. Windshield and Windows.

A. All glass in windshield, windows, and doors shall be of approved safety glass, so mounted that permanent mark is visible, and of sufficient quality to prevent distortion of view in any direction. Windshield shall be AS1 and all other glass shall be AS2.

B. Plastic glazing material of a thickness comparable to AS2 glass, meeting ANSI Standard Z 26.1 and FMVSS 205 (*Glazing Materials*), 49 CFR § 571.205, may be used in side windows behind the driver's compartment.

C. Windshield shall have horizontal shade band consistent with SAE J-100 or have full tinted glass.

D. Each full side window shall provide unobstructed emergency opening at least nine inches high and 22 inches wide, obtained either by lowering of window or by use of knock-out type split-sash windows.

E. Approved tinted glass or plastic glazing material may be used.

F. Per manufacturer's specifications

77. Windshield Washers.

A. Windshield washers meeting federal requirements shall be provided and shall be controlled by a switch accessible to the driver. Reservoir shall be mounted outside passenger compartment.

78. Windshield Wipers.

A. Bus shall be equipped with variable-speed windshield wipers of air or electric-type powered by a motor or motors of sufficient power to operate wipers.

B. Blades and arms shall be of such size that minimum blade length will be 12 inches with longer blades being used whenever possible.

C. The wipers shall meet the requirements of FMVSS 104 (*Windshield Wiping and Washing Systems*).

79. Wiring.

A. All wiring shall conform to current standards of Society of Automotive Engineers.

B. Circuits

1. Wiring shall be arranged in at least 12 regular circuits as follows:

a. Head, tail, stop (brake) and instrument panel lamps

b. Clearance lamps

c. Dome and step well lamps

d. Starter motor

e. Ignition

f. Turn-signal units

g. Alternately flashing red signal lamps

h. Horns

i. Heater and defroster

j. Emergency door buzzer

k. Auxiliary fan

l. Booster pump

2. Any of the above combination circuits may be subdivided into additional independent circuits.

3. Whenever possible, all other electrical functions (such as electric-type windshield wipers) shall be provided with independent and properly protected circuits.

4. Each body circuit shall be color coded or numbered and a diagram of the circuits shall be attached to the body in a readily accessible location.

C. A circuit breaker shall be provided for each circuit except starter motor and ignition circuits.

D. A continuous duty solenoid relay operated by the ignition switch, for Circuits i, j, k, and l.

E. All wires within body shall be insulated and protected by covering of fibrous loom (or equivalent) that will protect them from external damage and minimize dangers from short circuits. Whenever wires pass through body member, additional protection in form of appropriate type of insert shall be provided.

F. All light circuits shall be such as to provide, as nearly as possible, bulb design voltage at light bulb terminals.

G. Buses using multiplexed electrical systems may meet the intent of these specifications without the use of specified equipment, subject to the approval of the Department of Education.

H. There shall be a manual noise suppression switch installed in the control panel. The switch shall be labeled and alternately colored. This switch shall be an on/off type that deactivates body equipment that produces noise, including, at least, the AM/FM radio, heaters, air conditioners, fans and defrosters. This switch shall not deactivate safety systems, such as windshield wipers or lighting systems.

SPECIFICATIONS FOR ACTIVITY BUSES

80. Activity Buses

A. Activity buses shall meet all specification standards prescribed for school buses with the following exceptions:
(NOTE: Any variation from the specifications, in the form of additional equipment or changes in style of equipment, without prior approval of the DOE, is prohibited.)

B. Identification

1. The activity bus body shall be identified “Activity Bus”, lettered 8 inches in height in the front and rear of the vehicle.

2. The name of the school division or individual school shall be lettered in at least 4 inch height in the beltline area.

3. All lettering and numbering shall be painted or be vinyl decals of a contrasting color of the body and conform to FMVSS and Virginia DOE Bus Minimum Specifications, and shall meet all reflectivity standards.

4. No manufacturer or vendor logos, signs or other items not approved in the Virginia DOE Bus Minimum Specifications shall be displayed on the body and/or windows.

C. Color

1. The activity bus shall not be painted NSBY. The local school division may determine the color of the body of the vehicle and the color scheme may utilize up to 2 colors. This combination may be in addition to a white painted roof. NOTE: The NSBY color shall not be used as a part of any color scheme.

D. Lights and Warning Devices

1. All activity buses shall meet all state and FMVSS for school bus lighting and warning device requirements, with the following exceptions:

a. The 8 lamp, traffic warning light system shall not be equipped.

b. The flashing lighted stop arm and the crossing control arm shall not be equipped.

c. The activity bus transporting school students shall be operated at a safe, legal speed, not in excess of 60 miles per hour.

E. Seats

1. Other types of seats and increased spacing, which meet all regulations of FMVSS 222 (*School Bus Passenger Seating and Crash Protection*) and 302 (*Flammability of Interior Materials*) may be used in lieu of regular school bus seats.

2. Seating on activity buses: Other types of seats and increased spacing may be used provided all provisions of FMVSS 222 (*School Bus Passenger Seating and Crash Protection*), 49 CFR §571.222, are met.

F. Cruise Control

1. Optional equipment and shall be used on activity trips and be operated in accordance with regulation speeds.

SPECIFICATIONS FOR WHEELCHAIR LIFT SCHOOL BUSES

81. General Requirements.

A. School buses or school vehicles designed for transporting children with special transportation needs shall comply with Virginia's standards applicable to school buses and Federal Motor Vehicle Safety Standards as applicable to their GVWR category.

B. Any school bus that is used for the transportation of children, who are confined to a wheelchair or other restraining devices that prohibit use of the regular service entrance, shall be equipped with a power lift, unless a ramp is needed for unusual circumstances.

C. Lift shall be located on the right side of the body, in no way attached to the exterior sides of the bus but confined within the perimeter of the school bus body when not extended.

82. Aisles.

A. All aisles leading to the emergency door from wheelchair area shall be a minimum of 30 inches in width. A wheelchair securement position shall never be located directly in front of (blocking) a power lift door location.

83. Communications.

A. Special education buses shall be equipped with a two-way communication system. (See Item 39 A.)

84. Fastening Devices.

A. Unless otherwise specified below, fastening devices shall conform to FMVSS 222 (*School Bus Passenger Seating and Crash Protection*), 49 CFR § 571.222, as amended.

1. Wheelchair fastening devices shall be provided and attached to the floor or walls or both to enable securement of wheelchairs in the vehicle. The devices shall be of the type that requires human intervention to unlatch or disengage. The fastening devices shall be designed to withstand forces up to 3,000 pounds per tie down leg or clamping mechanism or 12,000 pounds total for each wheelchair.

2. Additional fastening devices may be needed to assist the student due to the many different configurations of chairs and exceptionalities.

85. Heaters.

A. An additional heater shall be installed in the rear portion of the bus behind wheel wells as required in Item 48 I, except a 50,000 minimum BTU heater may be used in bodies originally designed for 31-66 passenger capacity and 34,000 minimum BTU heater may be used in bodies of 30 passengers or less. Hose to rear heater, when under body shall be encased in metal tube.

86. Identification.

A. Buses with wheelchair lifts used for transporting children with physical disabilities shall display universal handicapped symbols located on the front and rear of the vehicle below the window line. Such emblems shall be white on blue, shall be a minimum of nine inches and a maximum of 12 inches in size, and shall be of a high-intensity retro reflective material meeting the requirements of Federal Highway Administration (FHWA) FP-85, *Standard Specifications for Construction of Road sand Bridges on Federal Highway Projects.* They shall be placed so as not to cover lettering, lamps or glass.

87. Passenger Capacity Rating.

A. In determining the passenger capacity of a school bus for purposes other than actual passenger load (e.g., vehicle classification or various billing/reimbursement models), any location in a school bus intended for securement of a wheelchair during vehicle operation shall be regarded as four designated seating positions, and each lift area shall count as four designated seating positions.

88. Wheelchair Lift.

A. The wheelchair lift shall be located on the right side of the bus body. Exception: The lift may be located on the left side of the bus if, and only if, the bus is only used to deliver students to the left side of one-way streets.

1. A ramp device may be used in lieu of a mechanical lift if the ramp meets all the requirements of the Americans with Disabilities Act (ADA) as found in 36 CFR §1192.23, *Vehicle ramp*.

2. A ramp device that does not meet the specifications of ADA, but does meet the specifications of paragraph C of this section, may be installed and used, when, and only when, a power lift system is not adequate to load and unload students having special and unique needs. A readily accessible ramp may be installed for emergency exit use. If stowed in the passenger compartment, the ramp must be properly secured and placed away from general passenger

contact. It must not obstruct or restrict any aisle or exit while in its stowed or deployed position.

3. All specially equipped school buses shall provide a level-change mechanism or boarding device (e.g., lift or ramp), complying with paragraph B or C of this section, with sufficient clearances to permit a wheelchair user to reach a securement location.

B. Vehicle lift and installation

1. General: Vehicle lifts and installations shall comply with the requirements set forth in FMVSS 403 (*Platform Lift Systems for Motor Vehicles)*, and FMVSS 404 (*Platform Lift Installations in Motor Vehicles).*

2. Design loads: The design load of the lift shall be at least 800 pounds. Working parts, such as cables, pulleys and shafts, which can be expected to wear, and upon which the lift depends for support of the load, shall have a safety factor of at least six, based on the ultimate strength of the material. Non-working parts, such as platform, frame and attachment hardware that would not be expected to wear, shall have a safety factor of at least three, based on the ultimate strength of the material.

3. Lift capacity: The lifting mechanism and platform shall be capable of operating effectively with a wheelchair and occupant mass of at least 800 pounds.

4. Controls: (See 49 CFR 571.403, S6.7, *Control systems.*)

5. Emergency operations: (See 49 CFR 571.403, S6.9, *Backup operation*.)

6. Power or equipment failures: (See 49 CFR 571.403, S6.2.2, *Maximum platform velocity*.)

7. Platform barriers: (See 49 CFR 571.403, S6.4.7, *Wheelchair retention*.)

8. Platform surface: (See 49 CFR 571.403, S6.4.2, S6.4.3, *Platform requirements*.)

9. Platform gaps and entrance ramps: (See 49 CFR 571.403, S6.4.4, *Gaps, transitions and openings*.)

10. Platform deflection: (See 49 CFR 571.403, S6.4.5, *Platform deflection*.)

11. Platform movement: (See 49 CFR 571.403, S6.2.3, *Maximum platform acceleration*.)

12. Boarding direction: The lift shall permit both inboard and outboard facing of wheelchair and mobility aid users.

13. Use by standees: Lifts shall accommodate persons who are using walkers, crutches, canes or braces, or who otherwise have difficulty using steps. The platform may be marked to indicate a preferred standing position.

14. Handrails: (See 49 CFR 571.403, S6.4.9, *Handrails*.)

15. Circuit breaker: A resettable circuit breaker shall be installed between the power source and the lift motor if electrical power is used. It shall be located as close to the power source as possible, but not within the passenger/driver compartment.

16. Excessive pressure: (See 49 CFR 571.403, S6.8, *Jacking prevention*.)

17. Documentation: The following information shall be provided with each vehicle equipped with a lift:

    a. A phone number where information can be obtained about installation, repair and parts. (Detailed written instructions and parts list shall be available upon request.)

    b. Detailed instructions regarding use of the lift shall be readily visible when the lift door is open, including a diagram showing the proper placement and positions of wheelchair/mobility aids on the lift.

18. Training materials: The lift manufacturer shall make training materials available to ensure the proper use and maintenance of the lift. These may include instructional videos, classroom curriculum, system test results or other related materials.

19. Identification and certification: Each lift shall be permanently and legibly marked or shall incorporate a non-removable label or tag that states it conforms to all applicable requirements of the current National School Transportation Specifications and Procedures. In addition and upon request of the original titled purchaser, the lift manufacturer or an authorized representative shall provide a notarized Certificate of Conformance, either original or photocopied, which states that the lift system meets all the applicable requirements of the current National School Transportation Specifications and Procedures.

C. Vehicle ramp

1. If a ramp is used, it shall be of sufficient strength and rigidity to support the special device, occupant and attendant(s). It shall be equipped with a protective flange on each longitudinal side to keep the special device on the ramp.

2. The surface of the ramp shall be constructed of non-skid material.

3. The ramp shall be equipped with handles and shall be of weight and design to permit one person to put the ramp in place and return it to its storage place.

4. Ramps used for emergency evacuation purposes may be installed in raised floor buses by manufacturers. They shall not be installed as a substitute for a lift when a lift is capable of serving the need.

89. Ramps.

A. When a power lift system is not adequate to load and unload students having special and unique needs, a ramp device may be installed.

1. If a ramp is used, it shall be of sufficient strength and rigidity to support the special device, occupant, and attendants. It shall be equipped with a protective flange on each longitudinal side to keep special device on the ramp.

2. Floor of ramp shall be of nonskid construction.

3. Ramp shall be of weight and design, and equipped with handles, to permit one person to put ramp in place and return it to its storage place.

90. Regular Service Entrance.

A. In Type D vehicles, there shall be three step risers, of equal height, in the entrance well.

B. An additional foldout step may be provided which will provide for the step level to be no more than six inches from the ground level.

C. Three step risers in Type C vehicles are optional.

91. Restraining Devices.

A. Seat frames may be equipped with attachments or devices to which restraining harnesses or other devices may be attached. Attachment framework or anchorage devices, if installed, shall conform to FMVSS

210 (*Seat Belt Assembly Anchorages*), 49 CFR § 571.210, and FMVSS No. 213 (*Child Restraint Systems*).

92. Seating Arrangements.

A. Flexibility in seat arrangements to accommodate special devices shall be permitted due to the constant changing of passenger requirements. All seating shall meet the requirements of FMVSS 222 (*School Bus Passenger Seating and Crash Protection).*

B. There shall be a padded barrier forward of any standard seating position and between lift-gate and first seat to rear of lift-gate. A wheelchair position immediately forward of lift-gate shall have a barrier between lift and wheelchair. (See Item 65.)

93. Special Light.

A. Lights shall be placed inside the bus to sufficiently illuminate lift area and shall be activated from door area. An outside light to be activated when lift door is open and deactivated when lift door is closed is permissible.

94. Special Service Entrance.

A. Bus bodies may have a special service entrance constructed in the body to accommodate a wheelchair lift for the loading and unloading of passengers.

B. The opening to accommodate the special service entrance shall be at any convenient point on the right (curb side) of the bus and far enough to the rear to prevent the doors, when open, from obstructing the right front regular service door (excluding a regular front service door lift).

C. The opening shall not extend below the floor level. Outboard type lifts shall be used.

D. The opening, with doors open, shall be of sufficient width to allow the passage of wheelchairs. The minimum clear opening through the door and the lift mechanism shall be 30 inches in width.

E. A drip molding shall be installed above the opening to effectively divert water from entrance.

F. Entrance shall be of sufficient width and depth to accommodate various mechanical lifts and related accessories as well as the lifting platform.

G. Doorposts and headers from entrance shall be reinforced sufficiently to provide support and strength equivalent to the areas of the side of the bus not used for service doors.

H. Special service entrance doors shall be equipped with padding at the top edge of the door opening. Pad shall be at least three inches wide and one inch thick and extend the full width of the door opening.

95. Special Service Entrance Doors.

A. A single door of a minimum 43 inches may be used.

B. All doors shall open outwardly.

C. All doors shall have positive fastening devices approved by Pupil Transportation Services to hold doors in the open position.

D. All doors shall be weather sealed and on buses with double doors, they shall be so constructed that a flange on the forward door overlaps the edge of the rear door when closed.

E. When dual doors are provided, the rear door shall have at least a one-point fastening device to the header. The forward mounted door shall have at least three-point fastening devices. One shall be to the header, one to the floor line of the body, and the other shall be into the rear door. These locking devices shall afford maximum safety when the doors are in the closed position. The door and hinge mechanism shall be of a strength that will provide for the same type of use as that of a standard entrance door.

F. Door materials, panels, and structural strength shall be equivalent to the conventional service and emergency doors. Color, rub rail extensions, lettering and other exterior features shall match adjacent sections of the body.

G. Each door shall have windows set in a waterproof manner compatible within one inch of the lower line of adjacent sash.

H. Doors shall be equipped with a device that will actuate a flashing visible signal located in the driver's compartment when doors are not securely closed and ignition is in "on" position. A cluster light "LIFT" is allowed.

I. A switch shall be installed so that the lifting mechanism will not operate when the lift platform doors are closed.

96. Special Optional Equipment.

A. Special seats for attendants may be installed on an optional basis. The location, restraints, and so forth shall be assessed and approved on an individual unit basis. All equipment shall be secured properly.

SCHOOL BUS DEFINITIONS

TYPE A:

Type "A" school bus is a conversion or body constructed upon a van-type or cutaway front-section vehicle with a left side driver's door, designed for carrying more than 10 persons. This definition shall include two classifications: **Type A-1**, with a Gross Vehicle Weight Rating (GVWR) less than 14,500 pounds; and **Type A-2** with a GVWR greater than 14,500 pounds and less than 21,500 pounds. Both Type A-1 and Type A-2 shall be equipped with dual rear wheels.

TYPE B:

Type "B" school bus is constructed utilizing a body on a stripped chassis, with the entrance door behind the front wheels. This definition includes two classifications: **Type B-1**, with a GVWR of 10,000 pounds or less, designed for carrying more than 10 persons and **Type B-2**, with a GVWR greater than 10,000 pounds. The engine is beneath and/or behind the windshield and beside the driver's seat. Both Type B-1 and Type B-2 must be equipped with dual rear tires.

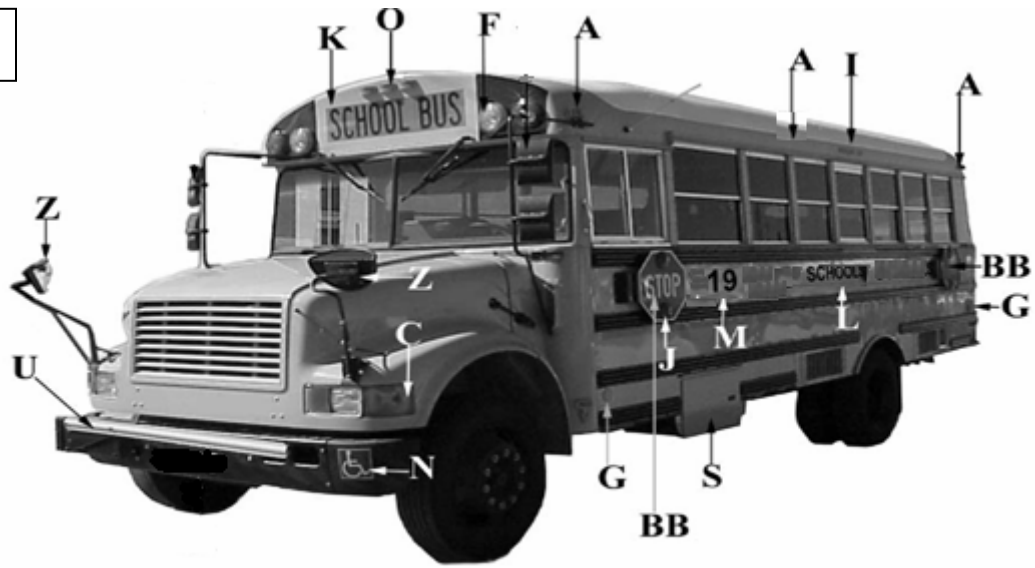
TYPE C:

Type "C" or ("Conventional") school bus is a body installed upon a flat-back cowl chassis with a hood and fenders. This definition shall include two classifications: **Type C-1,** with a GVWR range of 17,500 pounds with a design seating capacity range from 16 to 30 persons; and **Type C-2** with a GVWR of more than 21,500 pounds, designed for carrying more than 30 persons. The engine is in front of the windshield and the entrance door is behind the front wheels. Both Type C-1 and Type C-2 must be equipped with dual rear tires.

TYPE D:

Type "D" ("Transit") school bus is a body installed upon a stripped chassis, with the engine mounted in the front or rear, and has a GVWR of more than 21,500 pounds, designed for carrying more than 10 persons. The engine may be beside the driver's seat (FE-front engine) or it may be at the rear of the bus behind the rear wheels (RE-rear engine). The entrance door is ahead of the front wheels.

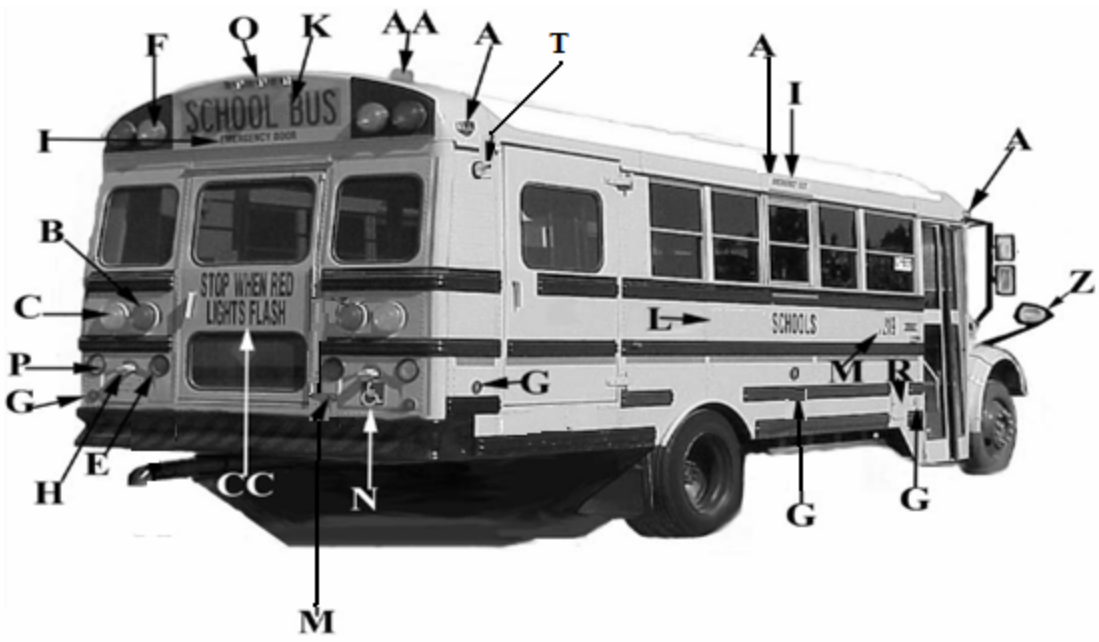
Diagram 1



MINIMUM LETTERING AND LIGHTING REQUIREMENTS

A	Clearance lights (see item 55 A(1))	L	Name of Division (see item 50 A(3))
BB	Octagonal Stop Arm (2nd optional-see item 56-10(g))	M	Bus Numbers (see item 50 A(2))
C	Front Turn Signals, (amber lenses)	N	Universal Handicapped Symbol, Wheelchair Lift Equipped Buses (see item 86)
F	Pupil Warning Lights, Side By Side Amber and Red, Flat Back Design Quartz Halogen Bulb	O	Identification Lamps
G	Reflectors (see item 55 A(8))	S	Battery Box (see item 50 A (5c)
I	Emergency Exit	U	Pupil Crossing Arm
J	Double Faced Flashing Red Lights	Z	Cross/Side View Mirror System
K	SCHOOL BUS, Front And Rear, 8 inch letters on retroflective yellow background		

Diagram 2



MINIMUM LETTERING AND LIGHTING REQUIREMENTS

A	Clearance lights (see item 55 A(1))	M	Bus Numbers (see item 50 A(2))
B	Seven inch Tail Lights	N	Universal Handicapped Symbol, Wheelchair Lift Equipped Buses (see item 86)
C	Seven Inch Turn Signals (amber lenses)	O	Identification Lamps
E	4 inch LED Stop / Tail Lights	P	Back-up Lights
F	Pupil Warning Lights, Side By Side Amber and Red, Flat Back Design Quartz Halogen Bulb	R	Fuel Door (see item 50 A(4))
G	Reflectors (see item 55 A(8))	T	Wheelchair Lift Landing Light (see item 93(A))
H	License Plate Lamp	Z	Cross/Side View Mirror System
I	Emergency Exit Signs	AA	Roof-mounted White Flashing Strobe Light
K	SCHOOL BUS, Front And Rear, 8 inch letters on retroflective yellow background	CC	Rear Door Lettering (optional see item 50 A 5 (e))
L	Name of Division (see item 50 A(3))		

Addendum

Air Conditioning (Optional)

The following specifications are applicable to all types of school buses that may be equipped with air conditioning.

1. Performance Specifications

The installed air conditioning system should cool the interior of the bus from 100 degrees to 80 degrees Fahrenheit, measured at three points (minimum) located four feet above the floor on the longitudinal centerline of the bus. The three required points shall be: (1) near the driver's location, (2) at the longitudinal midpoint of the body, and (3) two feet forward of the emergency door, or for Type D rear-engine buses, 2 feet forward of the end of the aisle.

The test conditions under which the above performance must be achieved shall consist of (1) placing the bus in a room (such as a paint booth) where ambient temperature can bee maintained at 100 degrees Fahrenheit; (2) soaking the bus at 100 degrees Fahrenheit with windows open for a t least one hour; and (3) closing windows, turning on the air conditioner with the engine running at the chassis manufacturer's recommended low idle speed, and cooling the interior of the bus to 80 degrees Fahrenheit, or lower, within 30 minutes while maintaining 100 degrees Fahrenheit outside temperature.

Alternately, and at the user's discretion, this test may be performed under actual summer conditions, which consist of temperatures above 85 degrees Fahrenheit, humidity above 50% with normal sun loading of the bus and the engine running at the engine manufacturer's recommended low idle speed. After a minimum of one hour of heat-soaking, the system shall be turned on and must provide a minimum of a 20 degree temperature drop in the 30 minutes time limit.

The manufacturer shall provide facilities for the user or user's representative to confirm that a pilot model of each bus design meets the above performance requirements.

2008 School Bus Type Specifications

NOTICE

These Specifications define certain, but not all, components required on school bus chassis purchased by public school divisions.

Any variation from the specifications, in the form of additional equipment or changes in style of equipment, without prior approval of the Pupil Transportation Service, Department of Education, is prohibited.

The responsibility for compliance with these school bus specifications rests with dealers and manufacturers. If any dealers or manufacturers sell school bus vehicles that do not conform to any or all of these specifications, a general notice will be sent to all school divisions advising that equipment supplied by such dealer or manufacturer will be disapproved for school transportation until further notice. A copy of the notice will be sent to the dealer or manufacturer and will remain in effect until full compliance by the dealer or manufacturer is assured.

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "A" 16 & 24 PASSENGER CONVENTIONAL

GVWR	**10,000 (MINIMUM)**
WHEELS	**DISC 16 x 6**
TIRES	**RADIAL FRONT AND DUAL RADIAL REAR**
FRAME	**PER MANUFACTURER STANDARDS FOR SEVERE SERVICE**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**HEAVY DUTY PAINTED BLACK**
FRONT AXLE	**GVWR AT GROUND COMMENSURATE WITH FRONT; WEIGHT LOADS THAT WILL BE IMPOSED BY BUS**
REAR AXLE	**GVWR AT GROUND COMMENSURATE WITH REAR; WEIGHT LOADS THAT WILL BE IMPOSED BY BUS**
BRAKES	**POWER, WITH ANTI LOCK BRAKE SYSTEM**
SUSPENSION	**PER MANUFACTURER STANDARDS FOR SEVERE SERVICE**
ENGINE	**INTERNAL COMBUSTION ELECTRONIC SPEED LIMITER SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**AUTOMATIC W/PARKING PAWL OR APPROVED PARKING BRAKE SYSTEM – MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GREASE FITTINGS ON ALL SHAFTS, GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**PER ENGINE MANUFACTURER SPECIFICATIONS WITH RESTRICTION INDICATOR**
OIL FILTER	**REPLACEABLE, 1 QUART CAPACITY**
BATTERY	**600 CCA**
ALTERNATOR	**130 AMP**
HORN	**DUAL ELECTRIC**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**

GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP. AND VOLTMETER**
COLOR	**FRAME, WHEELS, BUMPER, RAILS, AND LETTERINGS – BLACK; BALANCE YELLOW**

1. 16 Passenger Base Bus (Gasoline Engine – must have automatic fire extinguisher system – V8 – Min) Bus offered must have successfully completed a pilot program and approved by the Virginia Department of Education.

2. 16 Passenger Base Bus (Diesel Engine) Bus offered must have successfully completed a pilot program and approved by the Virginia Department of Education.

3. 24 Passenger Base Bus (Gasoline Engine – must have automatic fire extinguisher system – V8 – Min) Bus offered must have successfully completed a pilot program and approved by the Virginia Department of Education.

4. 24 Passenger Base Bus (Diesel Engine) Bus offered must have successfully completed a pilot program and approved by the Virginia Department of Education.

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "C" 35 PASSENGER CONVENTIONAL

GVWR	**21,000**
WHEELS	**8-STUD DISC – 22.5" X 6.75"**
TIRES	**9R22.5 – 12 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**6,000 LB.**
REAR AXLE	**15,000 LB.**
BRAKES	**HYDRAULIC DISC W/ABS (WITH ALLISON 22OO PTS ONLY) – OR -FULL AIR – 13.2 CFM COMPRESSOR – AIR DRYER (5 SPEED DIRECT OR ALLISON 2100 PTS ONLY)**
SUSPENSION	**FRT. SPRINGS 3,000 LB. EA. @ GRD. REAR SPRINGS 7,500 LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**175 H.P. ELECTRONIC SPEED LIMITER SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**5 SPEED DIRECT, ALLISON 2200 PTS, OR ALLISON 2100 PTS, SEE BRAKES FOR AUTHORIZED CONFIGURATIONS. MEETING VIRGINIA SPECIFICATIONS.**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QUART – PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER , & AIR PRESSURE GAUGE AS REQUIRED**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK - -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "C1" 16 TO 30 PASSENGER CONVENTIONAL

GVWR	**17,500**
WHEELS	**8-STUD DISC – 19.5" X 6.75"**
TIRES	**9R22.5 – 12 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**7,000 LB.**
REAR AXLE	**10,500 LB.**
BRAKES	**HYDRAULIC DISC W/ABS**
SUSPENSION	**FRT. SPRINGS 7,000 LB. EA. @ GRD. REAR SPRINGS 10,500 LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**175 H.P. ELECTRONIC SPEED LIMITER SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**5 SPEED DIRECT, ALLISON 1000 PTS, MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QUART – PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP. & VOLTMETER**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK - -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "D" 42 PASSENGER ENGINE FRONT

GVWR	**27,800**
WHEELS	**10-STUD DISC – 22.5" X 7.5"**
TIRES	**11R22.5 – 14 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**10,800 LB.**
REAR AXLE	**17,000 LB.**
BRAKES	**FULL AIR– 13.2 CF COMP– 16.5" X 5" FRT– 16.5" X 7" REAR–AIR DRYER**
SUSPENSION	**FRT. SPRINGS 5,400 LB. EA. @ GRD.** **REAR SPRINGS 8,500 LB. EA. @ GRD.** **FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**190 H.P.** **ELECTRONIC SPEED LIMITER SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**ALLISON 2500 PTS – MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP** **4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER, & AIR PRESSURE**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK - -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "C" 53 PASSENGER CONVENTIONAL

GVWR	**25,000**
WHEELS	**8-STUD DISC – 22.5" X 6.75"**
TIRES	**9R22.5 – 12 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**8,000 LB.**
REAR AXLE	**17,000 LB.**
BRAKES	**HYDRAULIC DISC W/ABS (WITH ALLISON 24OO ONLY) – OR - FULL AIR – 13.2 CFM COMPRESSOR – AIR DRYER (5 SPEED DIRECT OR ALLISON 2000 ONLY)**
SUSPENSION	**FRT. SPRINGS4,000 LB. EA. @ GRD. REAR SPRINGS 8,500 LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**175 H.P. ELECTRONIC SPEED LIMITER DEVICE SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**5 SPEED DIRECT, ALLISON 2200 PTS, OR ALLISON 2100 PTS, SEE BRAKES FOR AUTHORIZED CONFIGURATIONS. MEETING VIRGINIA SPECIFICATIONS.**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER, & AIR PRESSURE GAUGE AS REQUIRED**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK - -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "D" 53 PASSENGER ENGINE FRONT

GVWR	**27,800**
WHEELS	**10-STUD DISC – 22.5" X 7.5"**
TIRES	**11R22.5 – 14 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**10,800 LB.**
REAR AXLE	**17,000 LB.**
BRAKES	**FULL AIR– 13.2 CF COMP– 16.5" X 5" FRT– 16.5" X 7" REAR–AIR DRYER**
SUSPENSION	**FRT. SPRINGS 5,400 LB. EA. @ GRD. REAR SPRINGS 8,500 LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**190 H.P. ELECTRONIC SPEED LIMITIER DEVICE SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**ALLISON 2500 PTS. MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (see Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER, & AIR PRESSURE**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK - -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "C" 65 PASSENGER CONVENTIONAL

GVWR	**27,500**
WHEELS	**10-STUD DISC – 22.5" X 7.5"**
TIRES	**10R22.5 – 12 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**10,000 LB.**
REAR AXLE	**17,500LB.**
BRAKES	**FULL AIR – 13.2 CF COMPRESSOR –AIR DRYER**
SUSPENSION	**FRT. SPRINGS5,000 LB. EA. @ GRD. REAR SPRINGS 8,750LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**175 H.P. ELECTRONIC SPEED LIMITER DEVICE SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**5 SPEED DIRECT OR ALLISON 2500 PTS. MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER, & AIR PRESSURE**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK - -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "C" 65 PASSENGER CONVENTIONAL HYDRAULIC BRAKE

GVWR	**27,500**
WHEELS	**10-STUD DISC – 22.5" X 7.5"**
TIRES	**10R22.5 – 12 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**10,000 LB.**
REAR AXLE	**17,500LB.**
BRAKES	**HYDRAULIC DISC W/ABS**
SUSPENSION	**FRT. SPRINGS5,000 LB. EA. @ GRD. REAR SPRINGS 8,750LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**175 H.P. ELECTRONIC SPEED LIMITER DEVICE SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**ALLISON 2200 PTS. MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP. & VOLTMETER**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK - -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "D" 65 PASSENGER ENGINE FRONT

GVWR	**29,000**
WHEELS	**10-STUD DISC – 22.5" X 7.5"**
TIRES	**11R22.5 – 14 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**12,000 LB.**
REAR AXLE	**17,000 LB.**
BRAKES	**FULL AIR– 13.2 CF COMP– 16.5" X 5" FRT– 16.5" X 7" REAR–AIR DRYER**
SUSPENSION	**FRT. SPRINGS 6,000 LB. EA. @ GRD. REAR SPRINGS 8,500 LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**190 H.P. ELECTRONIC SPEED LIMITER DEVICE SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**ALLISON 2500 PTS. MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER, & AIR PRESSURE**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK - -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "D" 66 PASSENGER ENGINE REAR

GVWR	**29,800**
WHEELS	**10-STUD DISC – 22.5" X 7.5"**
TIRES	**11R22.5 – 14 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**10,800 LB.**
REAR AXLE	**19,000 LB.**
BRAKES	**FULL AIR– 13.2 CF COMP– 16.5" X 5" FRT– 16.5" X 7" REAR–AIR DRYER**
SUSPENSION	**FRT. SPRINGS 5,400 LB. EA. @ GRD. REAR SPRINGS 9,500 LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**190 H.P. ELECTRONIC SPEED LIMITER DEVICE SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**ALLISON 2500 PTS. MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER, & AIR PRESSURE**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK - -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "D" 71 PASSENGER ENGINE FRONT

GVWR	**29,000**
WHEELS	**10-STUD DISC – 22.5" X 7.5"**
TIRES	**11R22.5 – 14 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**12,000 LB.**
REAR AXLE	**17,000 LB.**
BRAKES	**FULL AIR– 13.2 CF COMP– 16.5" X 5" FRT– 16.5" X 7" REAR–AIR DRYER**
SUSPENSION	**FRT. SPRINGS 6,000 LB. EA. @ GRD. REAR SPRINGS 8,500 LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**190 H.P. ELECTRONIC SPEED LIMITER DEVICE SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**ALLISON 2500 PTS. MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER, & AIR PRESSURE**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "C" 71 PASSENGER CONVENTIONAL

GVWR	**29,000**
WHEELS	**10-STUD DISC – 22.5" X 7.5"**
TIRES	**10R22.5 – 12 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**10,000 LB.**
REAR AXLE	**19,000LB.**
BRAKES	**FULL AIR – 13.2 CF COMPRESSOR –AIR DRYER**
SUSPENSION	**FRT. SPRINGS 5,000 LB. EA. @ GRD. REAR SPRINGS 9,500LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**190 H.P. ELECTRONIC SPEED LIMITER DEVICE SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**ALLISON 2500 PTS. MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER , & AIR PRESSURE**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK - -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "D" 72 PASSENGER ENGINE REAR

GVWR	**29,800**
WHEELS	**10-STUD DISC – 22.5" X 7.5"**
TIRES	**11R22.5 – 14 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**10,800 LB.**
REAR AXLE	**19,000 LB.**
BRAKES	**FULL AIR– 13.2 CF COMP– 16.5" X 5" FRT– 16.5" X 7" REAR–AIR DRYER**
SUSPENSION	**FRT. SPRINGS 5,400 LB. EA. @ GRD. REAR SPRINGS 9,500 LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**190 H.P. ELECTRONIC SPEED LIMITER DEVICE SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**ALLISON 2500 PTS. MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (see Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER, & AIR PRESSURE**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "D" 77 PASSENGER ENGINE FRONT

GVWR	**32,000**
WHEELS	**10-STUD DISC – 22.5" X 8.25"**
TIRES	**11R22.5 – 14 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**13,000 LB.**
REAR AXLE	**19,000LB.**
BRAKES	**FULL AIR– 13.2 CF COMP– 16.5" X 5" FRT– 16.5" X 7" REAR–AIR DRYER**
SUSPENSION	**FRT. SPRINGS 6,500 LB. EA. @ GRD. REAR SPRINGS 9,500 LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**210 H.P. ELECTRONIC SPEED LIMITER DEVICE SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**ALLISON 2500 PTS. MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER, & AIR PRESSURE**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "C" 77 PASSENGER CONVENTIONAL

GVWR	**31,000**
WHEELS	**10-STUD DISC – 22.5" X 8.2.5"**
TIRES	**11R22.5 – 14 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**10,000 LB.**
REAR AXLE	**21,000LB.**
BRAKES	**FULL AIR – 13.2 CF COMPRESSOR –AIR DRYER**
SUSPENSION	**FRT. SPRINGS 5,000 LB. EA. @ GRD. REAR SPRINGS 10,500LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**210 H.P. ELECTRONIC SPEED LIMITER DEVICE SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**ALLISON 2500 PTS. MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER, & AIR PRESSURE**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK - -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "D" 78 PASSENGER ENGINE REAR

GVWR	**33,000**
WHEELS	**10-STUD DISC – 22.5" X 7.5"**
TIRES	**11R22.5 – 14 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**12,000 LB.**
REAR AXLE	**21,000 LB.**
BRAKES	**FULL AIR– 13.2 CF COMP– 16.5" X 5" FRT– 16.5" X 7" REAR–AIR DRYER**
SUSPENSION	**FRT. SPRINGS 6,000 LB. EA. @ GRD. REAR SPRINGS 10,500 LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**210 H.P. ELECTRONIC SPEED LIMITER DEVICE SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**ALLISON 3000 PTS. MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER & AIR PRESSURE**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "D" 83 PASSENGER ENGINE FRONT

GVWR	**32,000**
WHEELS	**10-STUD DISC – 22.5" X 8.25"**
TIRES	**11R22.5 – 14 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**13,000 LB.**
REAR AXLE	**19,000LB.**
BRAKES	**FULL AIR– 13.2 CF COMP– 16.5" X 5" FRT– 16.5" X 7" REAR–AIR DRYER**
SUSPENSION	**FRT. SPRINGS 6,500 LB. EA. @ GRD.** **REAR SPRINGS 9,500 LB. EA. @ GRD.** **FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**210 H.P.** **ELECTRONIC SPEED LIMITER DEVICE SET TO MAXIMUM OF 60 MPH**
TRANSMISSION	**ALLISON 3000 PTS. MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP** **4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER, & AIR PRESSSURE**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK -BALANCE YELLOW**

MINIMUM SPECIFICATIONS FOR 2008 SCHOOL BUS CHASSIS TO MEET REQUIREMENTS OF VIRGINIA STATE BOARD OF EDUCATION

TYPE "D" 84 PASSENGER ENGINE REAR

GVWR	**33,000**
WHEELS	**10-STUD DISC – 22.5" X 8.25"**
TIRES	**11R22.5 – 14 PLY**
FRAME	**ONE PIECE SIDE MEMBER – FRONT TOW HOOKS**
STEERING	**POWER – MEETING VIRGINIA SPECIFICATIONS**
FRONT BUMPER	**3/16" STEEL**
FRONT AXLE	**12,000 LB.**
REAR AXLE	**21,000 LB.**
BRAKES	**FULL AIR– 13.2 CF COMP– 16.5" X 5" FRT– 16.5" X 7" REAR–AIR DRYER**
SUSPENSION	**FRT. SPRINGS 6,000 LB. EA. @ GRD. REAR SPRINGS 10,500 LB. EA. @ GRD. FRT. AND REAR SHOCK ABSORBERS**
ENGINE	**210 H.P. ELECTRONIC SPEED LIMITER DEVICE SET TO MAXIMUM OF 60MPH**
TRANSMISSION	**ALLISON 3000 PTS. MEETING VIRGINIA SPECIFICATIONS**
DRIVE SHAFT	**GUARDS ON ALL SHAFTS**
FUEL TANK	**30 GALLON (See Item 16)**
AIR CLEANER	**DRY ELEMENT TYPE WITH RESTRICTION GAUGE**
OIL FILTER	**1-QT. PER MANUFACTURER**
BATTERY	**750CCA**
ALTERNATOR	**160 AMP 4 GA. CHARGING AND GROUND CIRCUITS**
HORN	**PER FMVSS**
LIGHTS	**PER FMVSS AND DAYTIME RUNNING LIGHTS**
GAUGES	**SPEEDOMETER, TACHOMETER, FUEL, OIL PRESSURE, COOLANT TEMP, VOLTMETER, & AIR PRESSURE**
COLOR	**FRAME, WHEELS, BUMPER, RAILS AND LETTERING – BLACK - -BACK OF MIRRORS, NON GLOSS BLACK -BALANCE YELLOW**